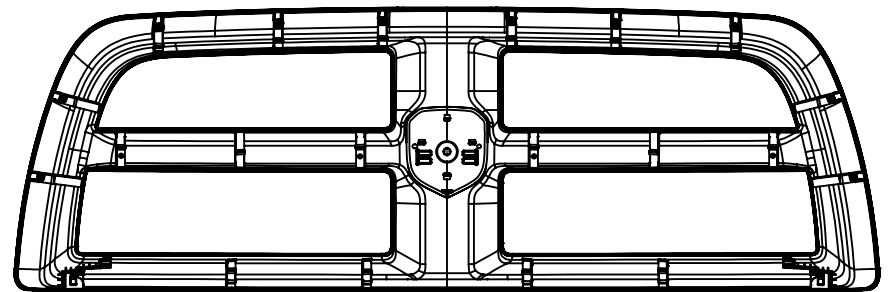
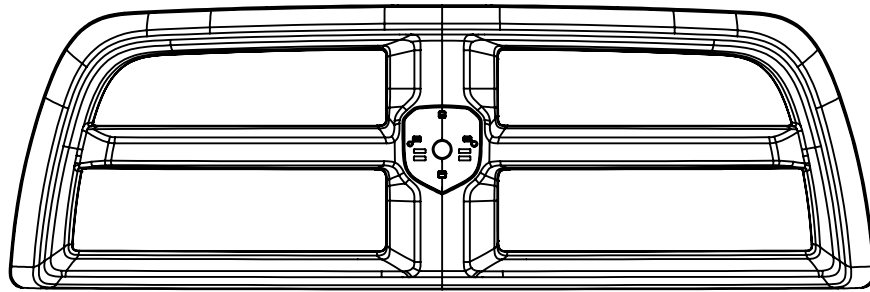
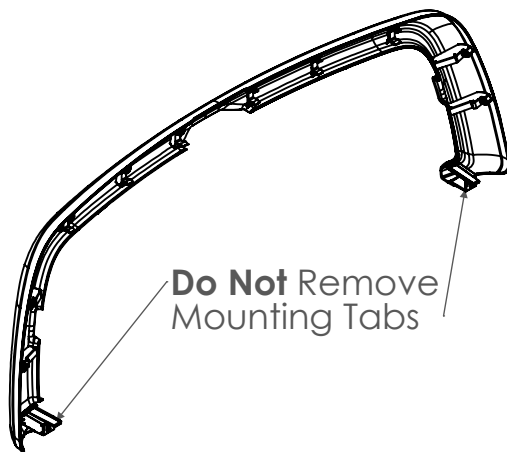
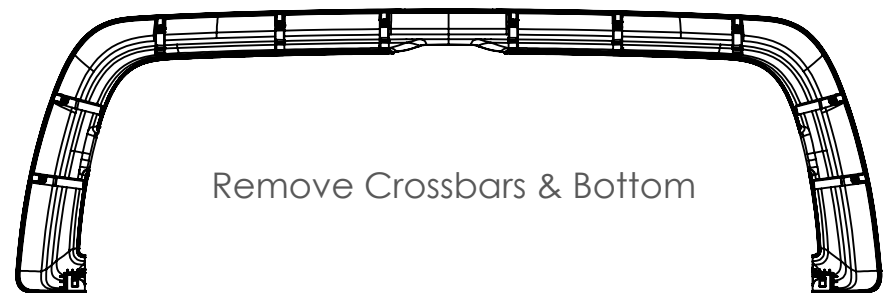
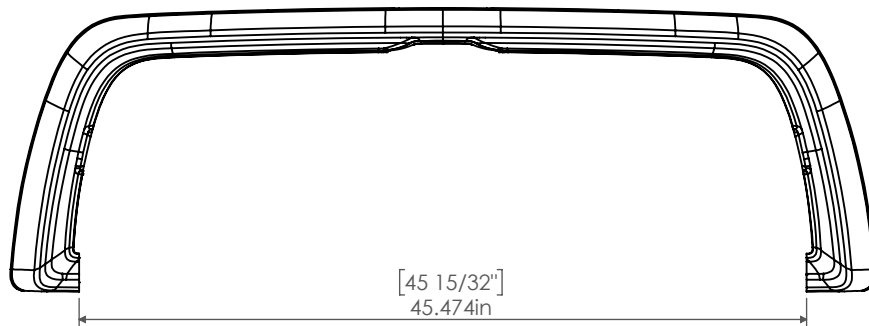


OEM Grille Shell



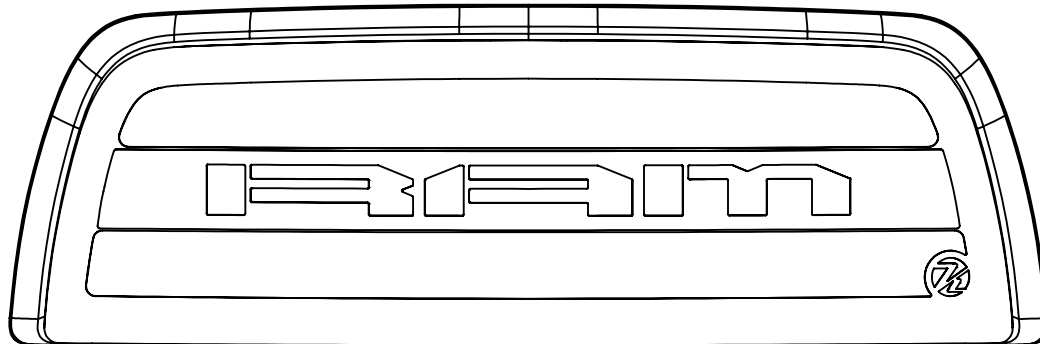
Modified Grille Shell



					 3RD ANGLE PROJECTION	A	DO NOT SCALE DRAWING	1:20	Approximate Weight = lbs
					UNLESS OTHERWISE SPEC. DIMINS. IN INCHES STD. TOLERANCES X.X ± .060 X.XXX ± .030 X.XXXX ± .010 FRAC.DIM. ± 1/32" Deg. ± .5°	MATL SPECS:			
					DESCRIPTION:				
					PROJECT:				
					PART NUMBER: Dodge_RAM Grille Install Print				
					DESIGN BY:				
					DATE: 8/22/2018				
REV	ECN	CHANGE DESCRIPTION	CHANGE BY	DATE	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF KELDERSMAN MFG. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERSMAN				

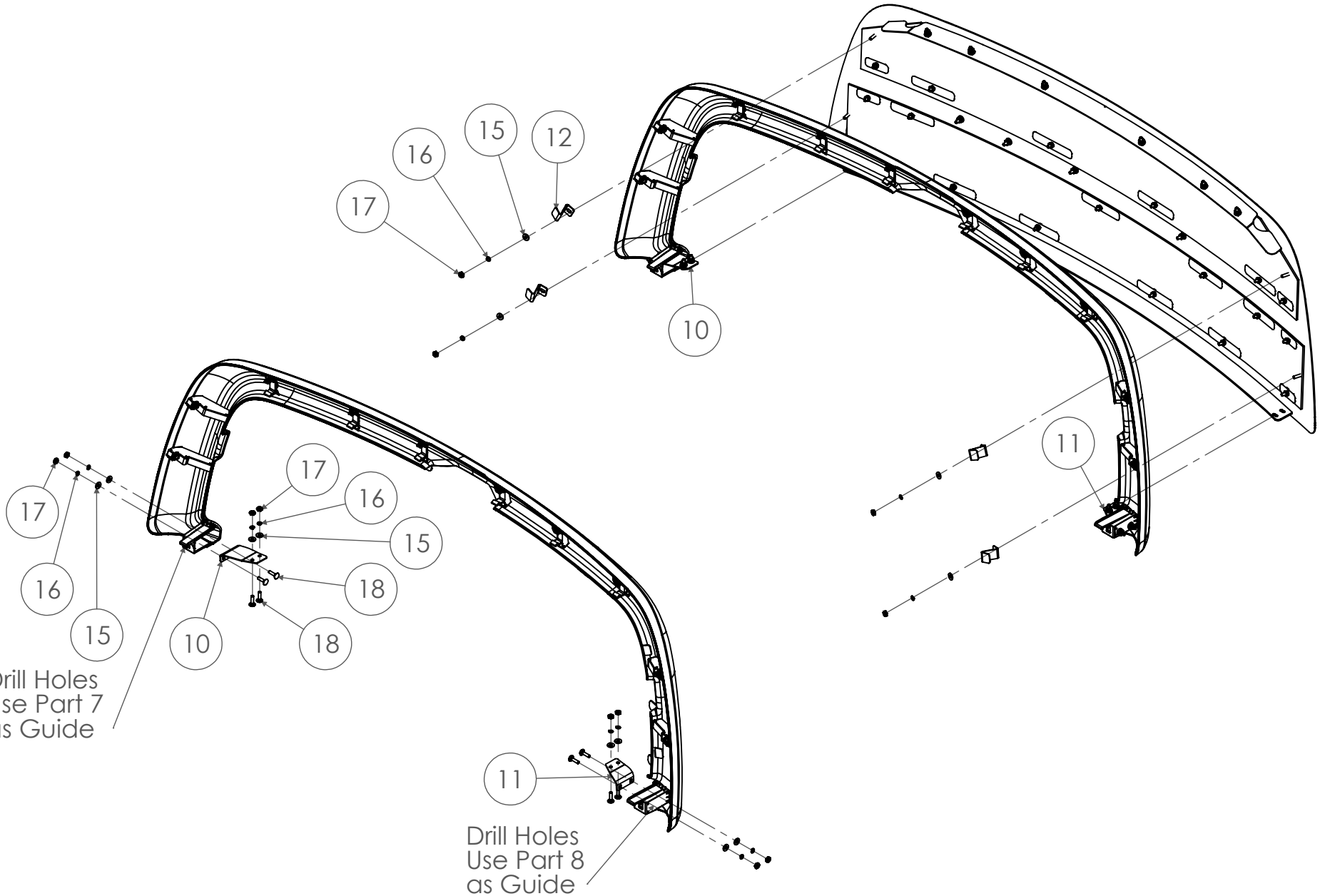


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Grille Dodge Modified		1
2	33099	Plate - 14ga - Alpha Rivet Frame	1
3	33097	Plate - 14ga - Top Stiffener - w/Bends	1
4	33096	Plate - 11ga - Bottem Stiffener	1
5	33098	Plate - 14ga - Alpha RAM Blade	1
6	13971	10-24x3/4" WELD STUD - SS	16
7	33091	Stainless Steel Mesh - 14 ga. - 1/2" Sq. Opening - Lower	1
8	33090	Stainless Steel Mesh - 14 ga. - 1/2" Sq. Opening - Upper	1
9	33093	Plate - 16ga - Badge Backing Plate	1
10	33094	Plate - 14ga - Bottem Bracket (DS) w/Bends	1
11	33095	Plate - 14ga - Bottem Bracket (PS) w/Bends	1
12	33092	Plate - 16ga - Grille Retention Bracket - w/Bends	4
13	13817	SS Square Neck Carriage Bolt 10-24 3/4" Long	42
14	33020	plate - 14 ga. - Mesh Strap	16
15	33026	plate - 14 ga. - Mesh Strap	8
16	14062	#10 SAE Flat Washer	34
17	14086	#10 Split Lock Washer Stainless Steel	58
18	14070	#10-24 Hex Nut	58



					 3RD ANGLE PROJECTION	A DO NOT SCALE DRAWING	1:50 approximate Weight = lbs
					UNLESS OTHERWISE SPEC. DIMENS. IN INCHES STD. TOLERANCES X.XX ± 0.60 X.XXX ± 0.30 X.XXXX ± 0.10 FRAC.DIM. ± 1/32" Deg. ± .5°	MATL SPECS: DESCRIPTION: PROJECT: PART NUMBER: Dodge_RAM Grille Install Print	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF KELDERSMAN MFG. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERSMAN
REV	ECN	CHANGE DESCRIPTION	CHANGE BY	DATE		DESIGN BY:	DATE: 8/22/2018

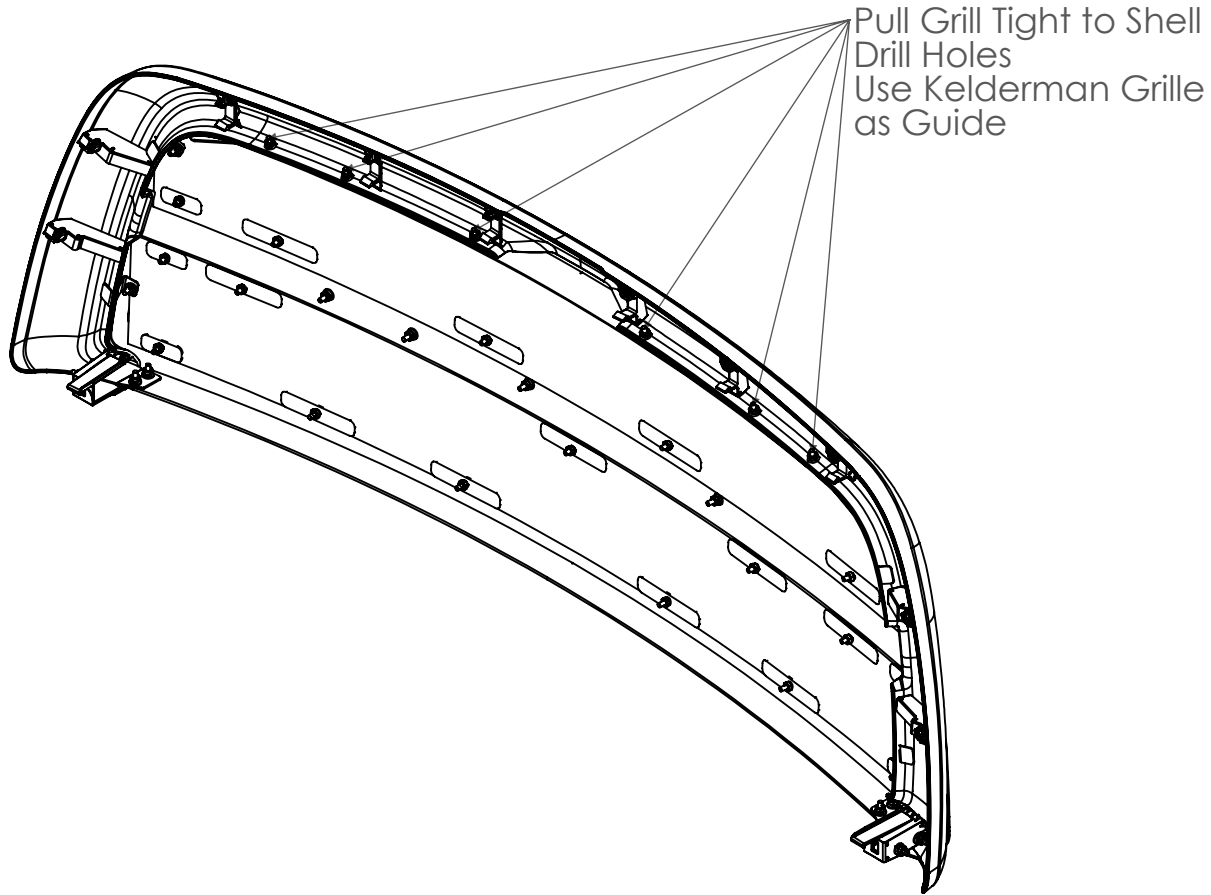




Drill Holes
Use Part 7
as Guide

Drill Holes
Use Part 8
as Guide

					 3RD ANGLE PROJECTION	A DO NOT SCALE DRAWING	1:20 approximate Weight = lbs	
					UNLESS OTHERWISE SPEC. DIMENS. IN INCHES STD. TOLERANCES X.X ± 0.60 X.XXX ± 0.30 X.XXXX ± 0.10 FRAC.DIM. ± 1/32" Deg. ± .5°	MATL SPECS: DESCRIPTION: PROJECT:		
					PART NUMBER: Dodge_RAM Grille Install Print	DESIGN BY:		DATE: 8/22/2018
REV	ECN	CHANGE DESCRIPTION	CHANGE BY	DATE	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF KELDERMAN MFG. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERMAN			SHEET 3 OF 4



					 3RD ANGLE PROJECTION	A	DO NOT SCALE DRAWING	1:50	approximate Weight = lbs
					UNLESS OTHERWISE SPEC. DIMENS. IN INCHES STD. TOLERANCES X.XX ± 0.60 X.XXX ± 0.30 X.XXXX ± 0.10 FRAC.DIM. ± 1/32" Deg. ± .5°	MATL SPECS:	DESCRIPTION:		
							PROJECT:		
						PART NUMBER: Dodge_RAM Grille Install Print	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF KELDERMAN MFG. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERMAN		
REV	ECN	CHANGE DESCRIPTION	CHANGE BY	DATE		DESIGN BY:	DATE: 8/22/2018	 SHEET 4 OF 4	