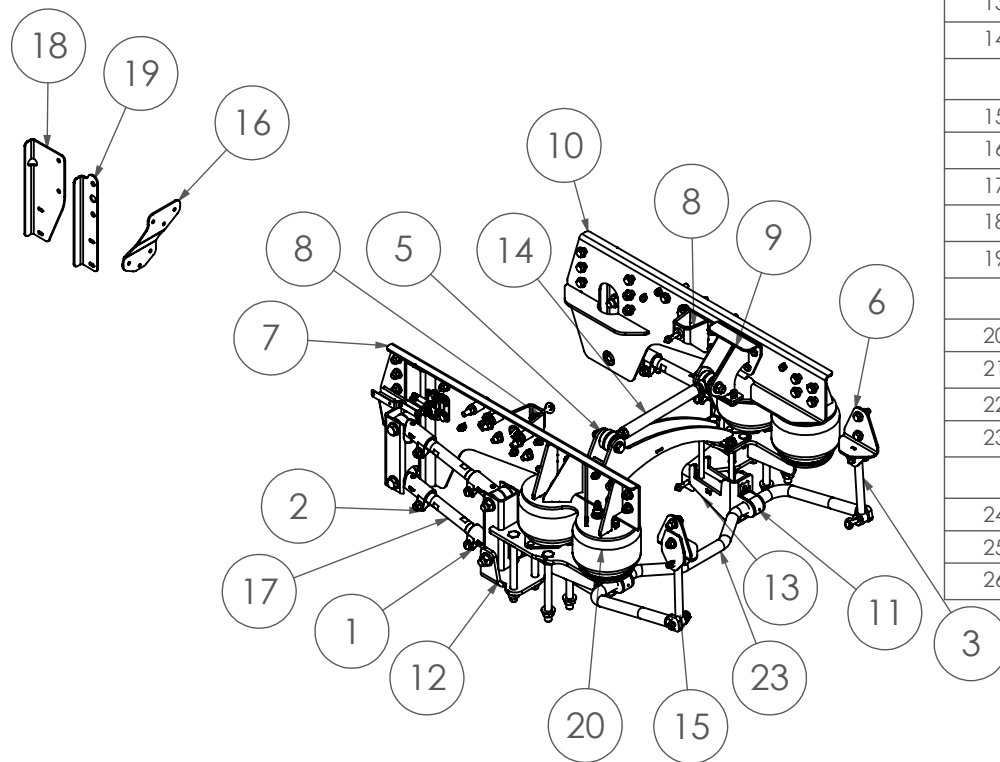
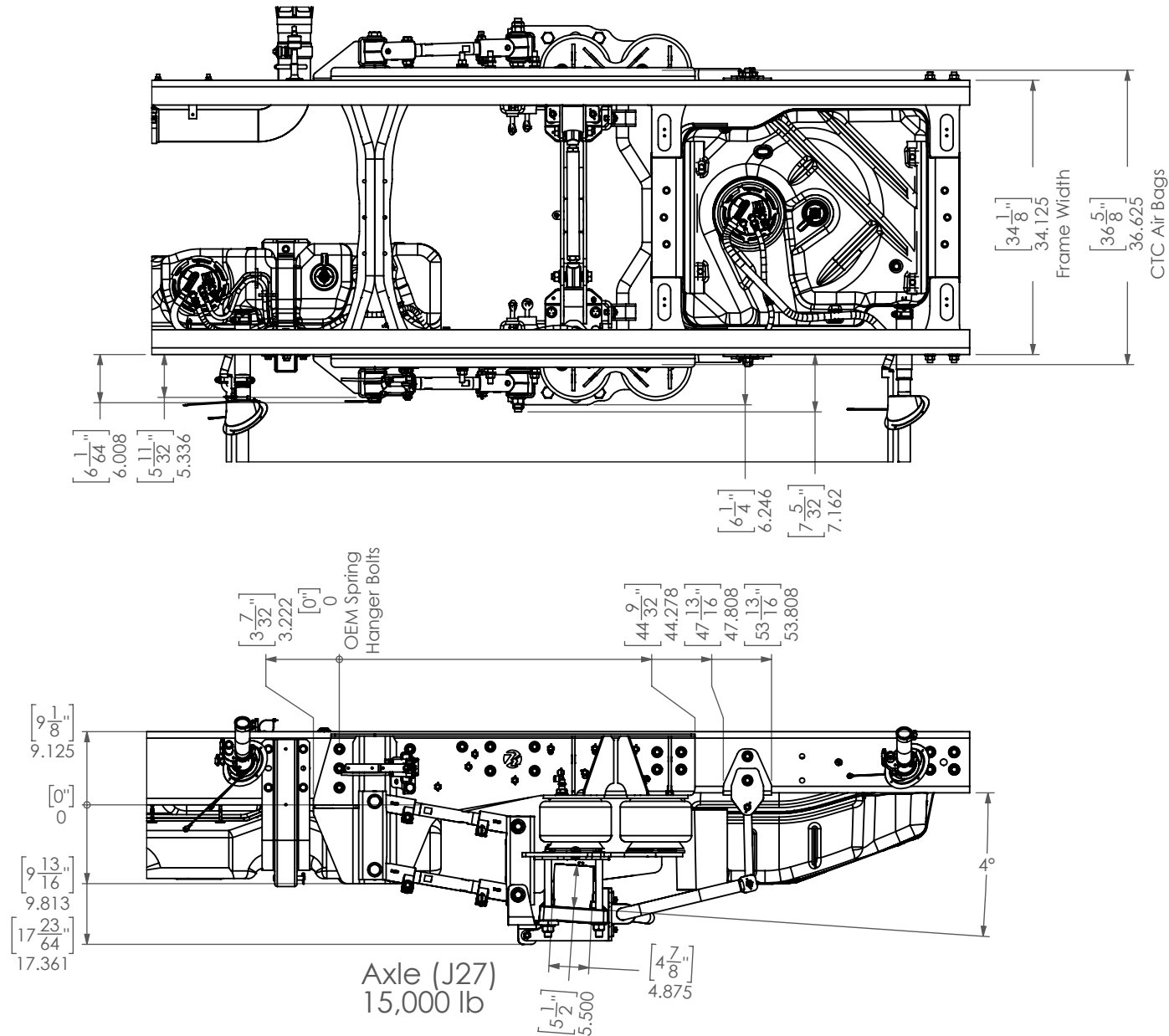




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
Assemblies			
1	18498	Assembly -Trailing Arm Knuckle 10006 (LHT)	4
2	18499	Assembly - Cast Knuckle 10005 - 1" ID	4
3	10006436	Assemblby - 9.5" End Link	2
4	10007078	Assembly - Forward Bag Plate	2
5	10007081	Assembly - PHB Crossmember	1
6	10007087	Assemblby - End Link Bracket	2
7	10007088	Assembly - Side Plate (DS)	1
8	10007089	Assembly - Upper Shock Bracket	2
9	10007090	Assemblby - Upper PHB Bracket	1
10	10007095	Assembly - Side Plate (PS)	1
11	10008317	Assemblby - Sway Bar Bushing - 1-1/2" Dia Bar - 4" Bolt Spacing	2
12	10010209	Assembly - Axle Mount (DS) - J27 Axle	1
13	10010219	Assembly - Axle Mount (PS) - J27	1
14	10011536	Assemblby - Panhard Bar - 13" Bar Length - 3/4" Bolt	1
Parts			
15	11551	Plate - 1/4" - 1.5"OD x .53" ID x 1/4"	2
16	30092	Plate - 7ga - Offset Dryer Relocation Plate - 5" - w/Bends	1
17	52114.5	14.50" Trailing Arm Bar	4
18	10007182	Plate - 7ga - Compressr Box Frame Bracket - w/Bends	1
19	10007183	Plate - 7ga - Compressor Box Frame Mount - w/Bends	1
Purchased Parts			
20	80012-8997	Firestone 8997	2
21	80077	Mechanical Height Control Valve	1
22	80168	KV2L11-35s - 90° Elbow, 3/8" x 1/4-18 NPT	1
23	80297	Purchased - Rear Sway Bar - 1-1/2" Dia	1
Hardware			
24	12021	Hex Bolt - 1/2"-20 x 3" - GR8 - YZ	2
25	13004	Flat Washer USS - 1/2" - GR8 - YZ	4
26	13124	Top Distorted Thread Lock Nut - 1/2"-20 - GR8 - YZ	2

B		Johnny Joint PHB	TA	11/18/21	 3RD ANGLE PROJECTION UNLESS OTHERWISE SPEC. DIMS. IN INCHES STD. TOLERANCES X.X ±.060 X.XX ±.030 X.XXX ±.010 FRAC.DIM. ±1/32" Deg. ±.5°	A	DO NOT SCALE DRAWING	1:64	Approximate Weight = lbs		
C		PHB Ears Widened	TA	11/23/21		MATL SPECS:					
						DESCRIPTION: Kit - 4-Link Rear - Stock Height - Heavy Duty Sway Bar - 4-7/8" Wide x 5-1/2" Tall Axle					
						PROJECT: 2019+ GM 4500/5500/6500 - CC - 4WD - J27 (15,500lb)					
						PART NUMBER: 10008314					
REV	ECN	CHANGE DESCRIPTION	CHANGE	DATE	DESIGN BY: Troy Anderson	DATE: 6/16/2022		NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF KELDERMAN MFG. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERMAN			SHEET 1 OF 2



B		Johnny Joint PHB	TA	11/18/21	 3RD ANGLE PROJECTION UNLESS OTHERWISE SPEC. DIMNS. IN INCHES STD. TOLERANCES X.X ± .060 X.XX ±.030 X.XXX ±.010 FRAC.C.DIM. ±1/32" Deg. ± .5°	A	DO NOT SCALE DRAWING	1:50	Approximate Weight = lbs	 SHEET 2 OF 2
C		PHB Ears Widened	TA	11/23/21		MATL SPECS:				
						DESCRIPTION: Kit - 4-Link Rear - Stock Height - Heavy Duty Sway Bar - 4-7/8" Wide x 5-1/2" Tall Axle				
						PROJECT: 2019+ GM 4500/5500/6500 - CC - 4WD - J27 (15,500lb)				
						PART NUMBER: 10008314				
REV	ECN	CHANGE DESCRIPTION	CHANGE BY	DATE	DESIGN BY: Troy Anderson	DATE: 6/16/2022	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF KELDERMAN MFG. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERMAN			