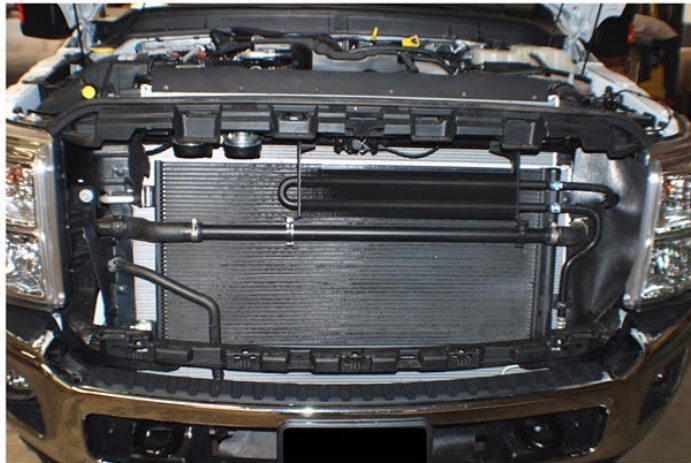
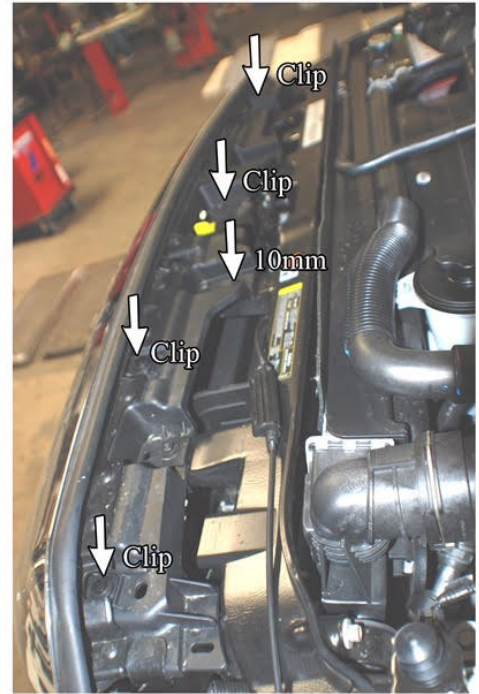




Kelderman

# 2011 Ford SuperDuty Grille Instructions

1. Pop hood and remove clips and 1 10mm bolt holding grille shell on, as shown to the right. Bottom of grille shell is held on by clips, pull out from bottom.



Grille shell removed.



Remove chrome pieces on sides of grille as shown.



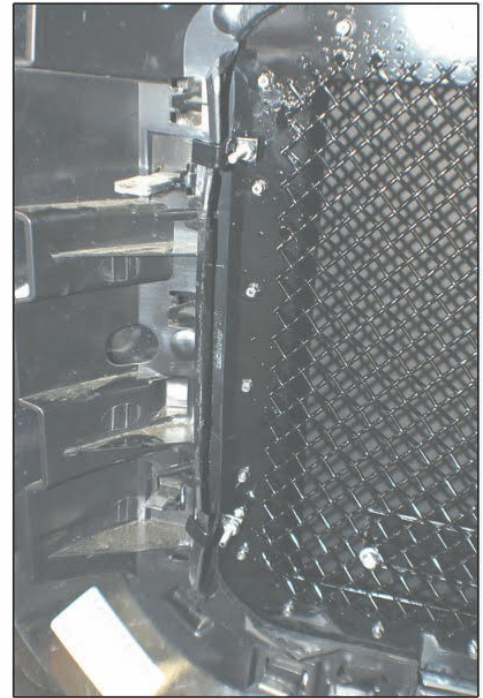
Cut grille center out as shown, leaving the edge around the sides so the new grille has a lip to sit on.



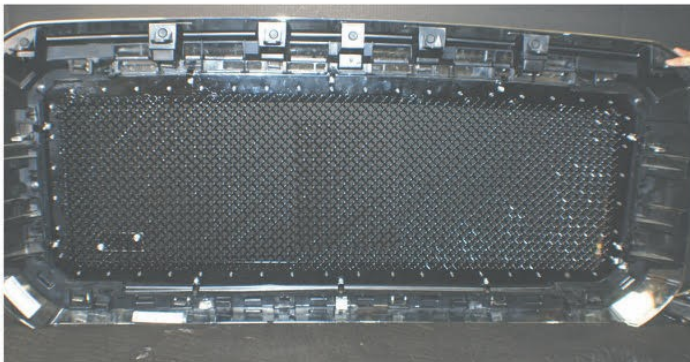
Sides cut out with lip left



Lay new grille in center of grille shell. All the brackets come mounted on the grille. Take off each bracket and put on from the back.



Grille shown on back with all the brackets



Center of bottom



Center

