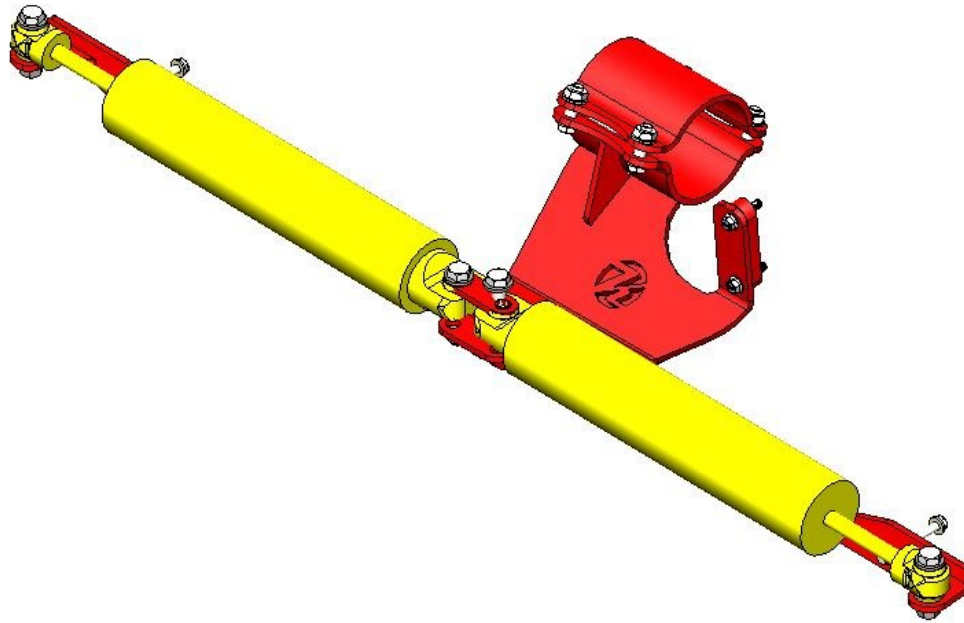


**INSTALL INSTRUCTIONS**

**KIT**  
**10015292**  
**&**  
**10015862**

**2023+ FORD**  
**F250/350/450 PICKUP -**  
**4WD - DUAL STEERING STA-**  
**BILIZER BRACKET KIT**

**YEAR/MAKE/MODEL**

*kelderman*



TABLE OF CONTENTS

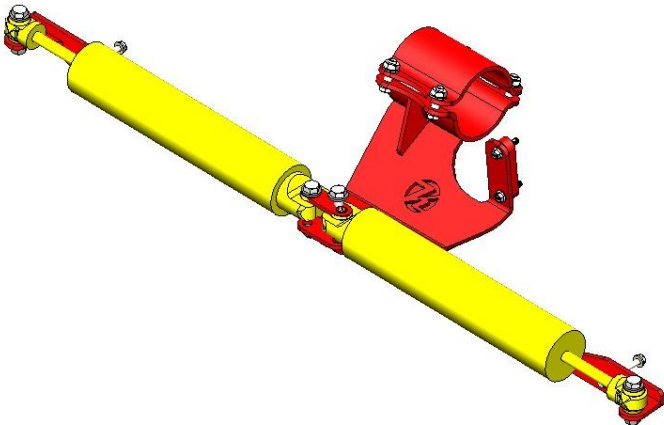
- ♦ KIT NUMBERS.....(3)
- ♦ INTRODUCTION.....(4)
- ♦ SAFETY.....(5)
- ♦ PRODUCT OWNER RESPONSIBILITIES.....(6)
- ♦ KIT INSTALLATION.....(7-9)
- ♦ NOTES.....(10)
- ♦ CONTACT INFORMATION.....(11)



KIT NUMBERS

- THIS INSTALLATION MANUAL COVERS THE FOLLOWING AIR RIDE KITS.

KIT NUMBER	DESCRIPTION
10015862	2023 F450 PICKUP STEERING STABILIZER
10015292	2023 F250-350 PICKUP STEERING STABILIZER



# INTRODUCTION

## IMPORTANT

- ♦ IT IS IMPORTANT THAT THE ENTIRE INSTALLATION INSTRUCTIONS BE READ THOROUGHLY BEFORE PROCEEDING WITH INSTALLATION.
- ♦ IF YOUR KIT WAS ORDERED RAW, OPEN EVERY BOX AND LOCATE ALL PARTS. THERE ARE SEVERAL SMALLER BUSHING PIECES AND BOLTS THAT ARE PACKAGED SEPARATELY INSIDE THE MAIN BOX.

## PRODUCT INSTALLER RESPONSIBILITIES

- ♦ INSTALLER IS RESPONSIBLE FOR INSTALLING THIS PRODUCT IN ACCORDANCE WITH KELDERMAN MFG. INC. SPECIFICATIONS AND INSTALLATION INSTRUCTIONS.
- ♦ INSTALLER IS RESPONSIBLE FOR PROVIDING PROPER INSTALLATION OF VEHICLE COMPONENTS AND ATTACHMENTS AS WELL AS REQUIRED OR NECESSARY CLEARANCE FOR SUSPENSION COMPONENTS, AXLES, WHEELS, TIRES, AND OTHER VEHICLE COMPONENTS TO ENSURE A SAFE AND SOUND INSTALLATION AND OPERATION OF THIS PRODUCT.

## DEFINITION OF TERMS

- ♦ **WARNING:** INDICATES A POTENTIALLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN DEATH OR SERIOUS INJURY.
- ♦ **CAUTION:** A POTENTIAL HAZARDOUS SITUATION MAY RESULT IN PROPERTY DAMAGE.
- ♦ **NOTE:** PROVIDE INFORMATION OR SUGGESTIONS THAT HELP CORRECTLY PERFORM A TASK.
- ♦ **TORQUE:** WHEN ITALICIZED “TORQUE” ALERTS THE INSTALLER TO TIGHTEN FASTENERS TO A SPECIFIED VALUE.



# SAFETY

**YOUR SAFETY AND THE SAFETY OF OTHERS IS VERY IMPORTANT.**

- ◆ READ AND UNDERSTAND ALL SAFETY PRECAUTIONS AND INSTRUCTIONS BEFORE INSTALLING THIS PRODUCT.

**CAUTION: TRUCKS EQUIPPED WITH PARKING SENSORS OR OTHER LIKE DEVICES.**

- ◆ RELOCATION OF THESE DEVICES WILL ALTER THE FIELD OF VIEW. IT IS THE RESPONSIBILITY OF THE OWNER TO UNDERSTAND HOW THESE CHANGES AFFECT THE OPERATION OF THESE SYSTEMS.

**WARNING: COMPONENTS UNDER PRESSURE.**

- ◆ BLEED ALL PRESSURE FROM THE AIR SYSTEM BEFORE PERFORMING ANY MAINTENANCE OR SERVICE. SERIOUS INJURY COULD OCCUR IF COMPONENTS ARE REMOVED WHILE SYSTEM IS PRESSURIZED.

**WARNING: CARELESS INSTALLATION CAN RESULT IN SERIOUS INJURY OR PROPERTY DAMAGE**

- ◆ WEAR EYE PROTECTION.
- ◆ DISCONNECT THE BATTERY BEFORE DOING ANY WORK ON THE VEHICLE.
- ◆ WORK ON FLAT LEVEL GROUND.
- ◆ ENSURE TRUCK IS PROPERLY SUPPORTED BY JACK STANDS. NEVER WORK UNDER A VEHICLE SUPPORTED ONLY BY HYDRAULIC JACKS.
- ◆ TAKE PRECAUTIONS WHEN LIFTING PRODUCT. DUE TO THE SIZE AND WEIGHT OF THIS PRODUCT TWO PEOPLE ARE RECOMMENDED FOR INSTALLATION.
- ◆ NEVER WORK DIRECTLY UNDER THE PRODUCT UNTIL IT HAS BEEN SECURELY FASTENED TO THE VEHICLE.
- ◆ AVOID SHARP, HOT, AND MOVING COMPONENTS WHEN ROUTING ELECTRICAL CABLES AND AIR LINES.
- ◆ IF DRILLING, INSPECT BOTH SIDES OF THE SURFACE AND REMOVE/RELOCATE ANY OBJECTS LOCATED IN THE WAY.
- ◆ ENSURE ALL BOLTS ARE PROPERLY TIGHTENED BEFORE DRIVING.



**PRODUCT OWNER RESPONSIBILITIES**

- ◆ PRODUCT OWNER IS SOLELY RESPONSIBLE FOR PRE-OPERATION INSPECTION, PERIODIC INSPECTIONS, MAINTENANCE, AND USE OF THE PRODUCT AS SPECIFIED BY KELDERMAN MFG. INC. OF PARTICULAR IMPORTANCE IS THE RE-TORQUE OF FASTENERS.
- ◆ THIS RE-TORQUE MUST BE PERFORMED WITHIN 2500 MILES OF THIS PRODUCT BEING PUT INTO SERVICE.
- ◆ PRODUCT OWNER IS RESPONSIBLE FOR “*DOWN TIME*” EXPENSES, CARGO DAMAGE, AND ALL BUSINESS COSTS AND LOSSES RESULTING FROM A WARRANTABLE FAILURE.

**SERVICE INTERVALS****FIRST 2,500 MILES**

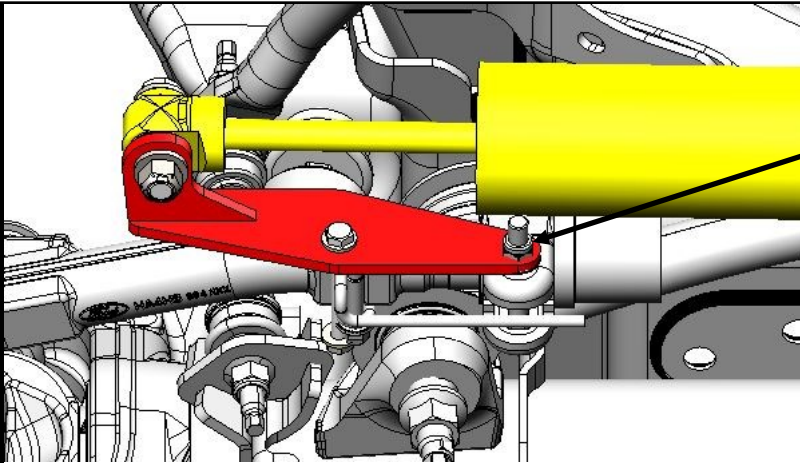
- ◆ CHECK FOR ANY LOOSE OR RUBBING HOSES AND WIRES.
- ◆ RE-TORQUE ALL HARDWARE.

**EVERY 30,000 MILES**

- ◆ CHECK FOR ANY LOOSE OR RUBBING HOSES AND WIRES.
- ◆ RE-TORQUE ALL HARDWARE.

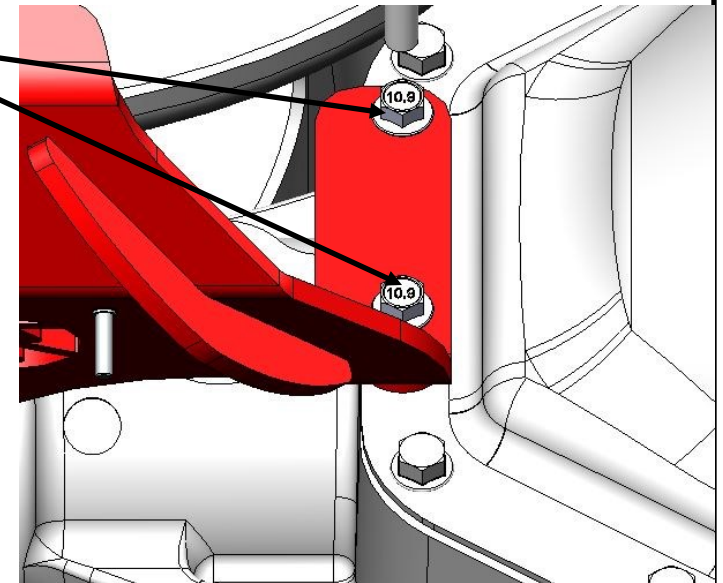
**kelderman**

# DISASSEMBLY



FIRST, YOU WILL WANT TO LIFT THE TRUCK ON A LEVEL SURFACE. THEN REMOVE THE OUTER DRAG LINK BOLTS.

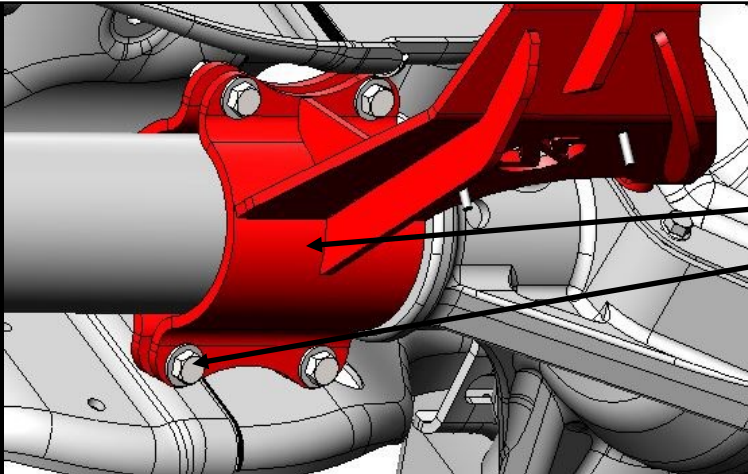
NEXT, YOU WILL NEED TO REMOVE THE FACTORY DIFFERENTIAL COVER BOLTS.



*kelderman*



# DISASSEMBLY

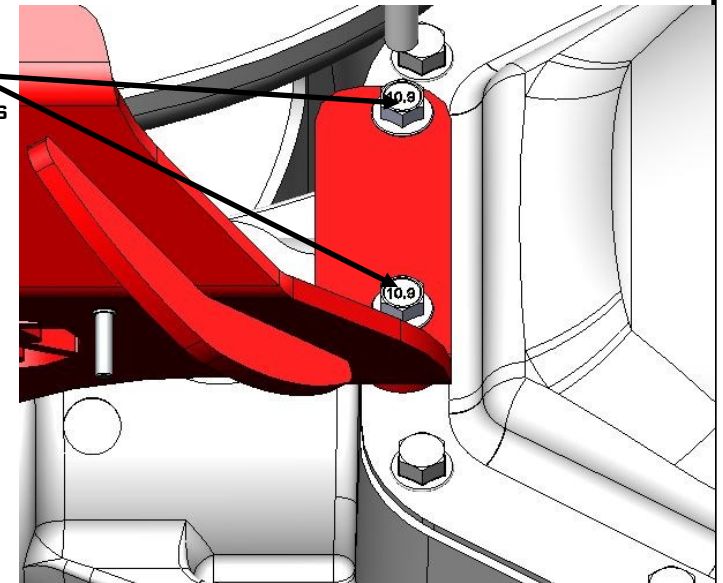


NEXT YOU WILL WANT TO INSTALL THE AXLE CLAMPS USING THE 7/16" HARD WARE. NOTE: YOU WANT TO ATTACH LOOSELY UNTIL YOU TIGHTEN THE DIFFERENTIAL COVER BOLTS.

AXLE CLAMP

7/16" HARDWARE

THEN, ATTACH THE DIFFERENTIAL COVER BOLTS TO 19FT/LBS WITH FORD RTV DIFFERENTIAL SEALANT. ONCE THIS IS DONE YOU MAY TIGHTEN THE 7/16" BOLTS ON THE AXLE CLAMPS. NOTE: IF YOU HAVE A FACTORY DIFFERENTIAL COVER THEN YOU WILL NEED TO USE THE SPACER PROVIDED.

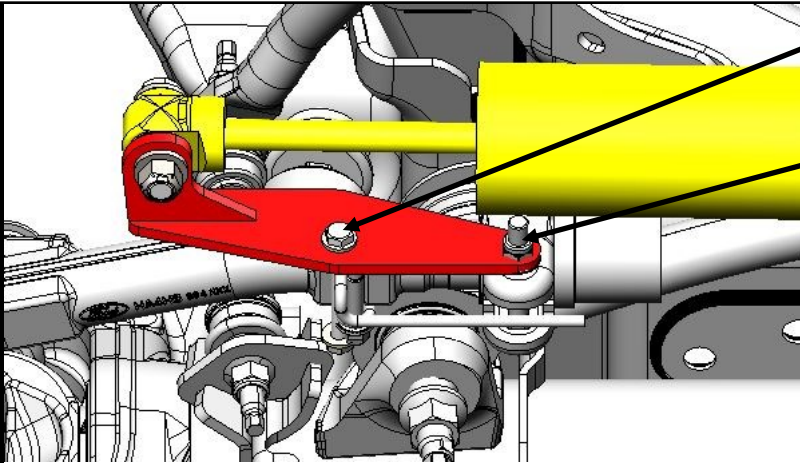


*kelderman*



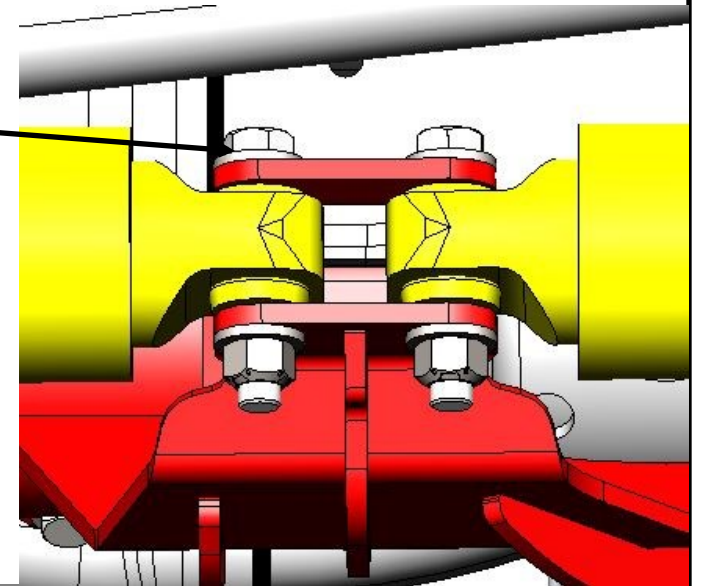


# DISASSEMBLY



INSTALL THE OUTER SHOCK BRACKETS USING THE 5/16"-18 X 3" BOLTS. THEN INSTALL THE FACTORY DRAG LINK BOLTS.

LASTLY INSTALL THE SHOCKS ONTO THE OUTER BRACKETS AND THE CENTER BRACKETS USING THE 1/2"-20 BOLTS.



*kelderman*



# NOTES

*kelderman*



## CONTACT INFORMATION



## SCAN ME

SCAN QR CODE  
FOR KELDERMAN  
WARRANTY PAGE

KELDERMAN MANUFACTURING APPRECIATES YOUR BUSINESS. WE STRIVE TO MEET THE NEEDS OF OUR CUSTOMERS BY PROVIDING THE HIGHEST QUALITY PRODUCTS. IF YOU HAVE ANY QUESTIONS CONCERNING OUR PRODUCTS PLEASE CALL OR EMAIL US AT THE FOLLOWING:

**2686 HIGHWAY 92  
OSKALOOSA, IOWA 52577**

**PHONE: 1-800-334-6150  
EMAIL: INFO@KELDERMAN.COM**

**SEE YOUTUBE PAGE FOR ADDITIONAL VIDEOS:**

**HTTPS://WWW.YOUTUBE.COM/USER/KELDERMANTRUCKS**

*kelderman*

