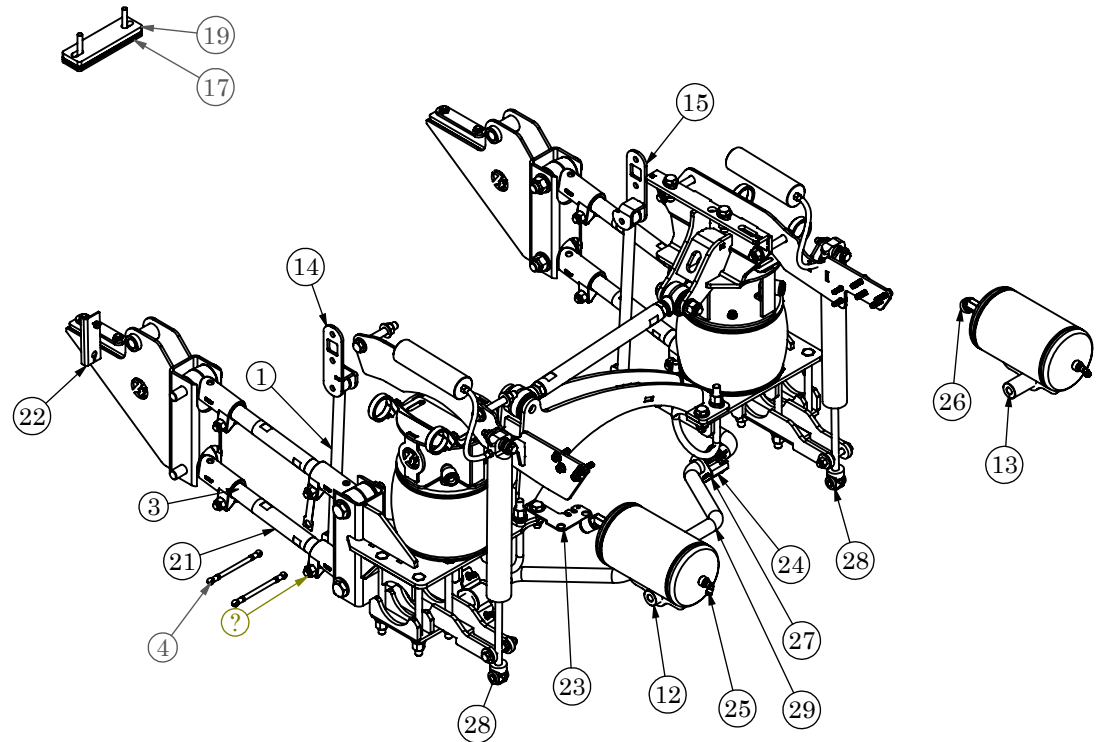


| ITEM NO.               | PART NUMBER | DESCRIPTION                                                            | QTY. |
|------------------------|-------------|------------------------------------------------------------------------|------|
| <i>Assemblies</i>      |             |                                                                        |      |
| 1                      | 16776       | USE PDM MODEL - Assembly - 19.00 End-Link                              | 2    |
| 2                      | 18498       | Assembly - Cast Knuckle 10006                                          | 4    |
| 3                      | 18499       | Assembly - Cast Knuckle 10005 - 1" ID                                  | 4    |
| 4                      | 51735       | Assembly - 6" Sensor Linkage                                           | 2    |
| 5                      | 10007941    | Assembly - Panhard Bar - 15" Bar Length - 3/4" Bolt                    | 1    |
| 6                      | 10008001    | Assembly - Perch Mount - 5-6" Lift Kits                                | 2    |
| 7                      | 10008002    | Assembly - Upper Bag Plate - PHB Bracket (PS)                          | 1    |
| 8                      | 10008013    | Assembly - (DS) Side Plate w/Shock Ear - 5-6" Kits                     | 1    |
| 9                      | 10008014    | Assembly - (DS) Upper Bag Plate                                        | 1    |
| 10                     | 10008045    | Assembly - (PS) 4.0" Axle - Lower Bag Plate & Axle Clamp w/Shock Mount | 1    |
| 11                     | 10008049    | Assembly - (DS) 4.0" Axle - Lower Bag Plate & Axle Clamp w/Shock Ear   | 1    |
| <i>Weldments</i>       |             |                                                                        |      |
| 12                     | 69150       | (DS) Accumulator Tank                                                  | 1    |
| 13                     | 69151       | (PS) Accumulator Tank                                                  | 1    |
| 14                     | 69335       | (DS) End-Link Bracket                                                  | 1    |
| 15                     | 69338       | (PS) End-Link Bracket                                                  | 1    |
| 16                     | 69421       | Weldment - Panhard Bar Crossmember Bracket - 3/4" Bolt                 | 1    |
| <i>Parts</i>           |             |                                                                        |      |
| 17                     | 10579       | Plate - Carrier Bearing Shim - 1/4"                                    | 2    |
| 18                     | 11551       | Plate - 1/4" - 1.5"OD x .53" ID x 1/4"                                 | 2    |
| 19                     | 11928       | Plate - Carrier Bearing Shim - 1/2"                                    | 1    |
| 20                     | 17551       | Plate - 18ga - Wire/Hose/E-brake Cable Retainer                        | 1    |
| 21                     | 52114.5     | Tube - Trailing Arm - 14.5" Long - Thread: External 1.5"-12            | 4    |
| 22                     | 69444       | Brake Reloaction Bracket                                               | 1    |
| 23                     | 69713       | Plate - 11ga - Brake Relocation Bracket                                | 1    |
| <i>Purchased Parts</i> |             |                                                                        |      |
| 24                     | 80046       | Retainer (D-Ring)                                                      | 2    |
| 25                     | 80094       | 90° Male Elbow Tube 1/4" x 1/4-18 NPT                                  | 2    |
| 26                     | 80261       | 45° Male Male Elbow, 3/4" x 3/4" -14 NPT - Brass Fitting, Swivel       | 2    |
| 27                     | 80308       | Sway Bar Bushing - 1-1/4" ID (Pair)                                    | 2    |
| 28                     | 10003384    | Kelderman - Raptor 2.0 Remote Reservoir Shock (10096LH)                | 2    |
| 29                     | 10007457    | 1.25" Sway Bar                                                         | 1    |
| <i>Hardware</i>        |             |                                                                        |      |
| 30                     | 12021       | Hex Bolt - 1/2"-20 x 3" - GR8 - YZ                                     | 2    |
| 31                     | 12211       | Hex Bolt - 3/8"-24 x 1" - GR8 - YZ                                     | 1    |
| 32                     | 13004       | Flat Washer USS - 1/2" - GR5 - Z                                       | 4    |
| 33                     | 13022       | Flat Washer SAE - 3/8" - GR8 - YZ                                      | 2    |
| 34                     | 13023       | Flat Washer SAE - 7/16" - GR8 - YZ                                     | 2    |
| 35                     | 13122       | Top Distorted Thread Lock Nut - 3/8"-24 - GR8 - YZ                     | 1    |
| 36                     | 13164       | Hex Nut - 1/2"-20 - GR8 - YZ                                           | 2    |
| 37                     | 13668       | Hex Bolt - 7/16"-14 x 3" - GR8 - YZ                                    | 2    |
| 38                     | 13893       | Split Lock Washer - M10 - 18-8 SS - Plain                              | 4    |
| 39                     | 13949       | Flange Bolt - M10-1.5mm x 35mm - Class 10.9 - BO                       | 4    |



|                                                                                             |                                                           |                      |                                                                                                                                                  |                                        |
|---------------------------------------------------------------------------------------------|-----------------------------------------------------------|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|
|                                                                                             | <b>A</b>                                                  | DO NOT SCALE DRAWING | 1:24                                                                                                                                             | Approximate Weight = <b>498.44 lbs</b> |
| 3RD ANGLE PROJECTION                                                                        | MATL SPECS:                                               |                      |                                                                                                                                                  |                                        |
| UNLESS OTHERWISE SPEC. DIMNS. IN INCHES                                                     | DESCRIPTION: <b>4-link (Rear) - 5-6" Lift - 4.0" Axle</b> |                      |                                                                                                                                                  |                                        |
| STD. TOLERANCES<br>X.X ±.060<br>X.XXX ±.030<br>X.XXX ±.010<br>FRAC.DIM. ±1/32"<br>Deg. ±.5° | PROJECT: <b>2017 F250-350 Pickup(SRW)</b>                 |                      |                                                                                                                                                  |                                        |
|                                                                                             | PART NUMBER: <b>KLM-69016</b>                             |                      | NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF KELDERMAN MFG. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERMAN |                                        |
|                                                                                             | DESIGN BY: <b>ZB17</b>                                    |                      | DATE: <b>9/6/2017</b>                                                                                                                            |                                        |



