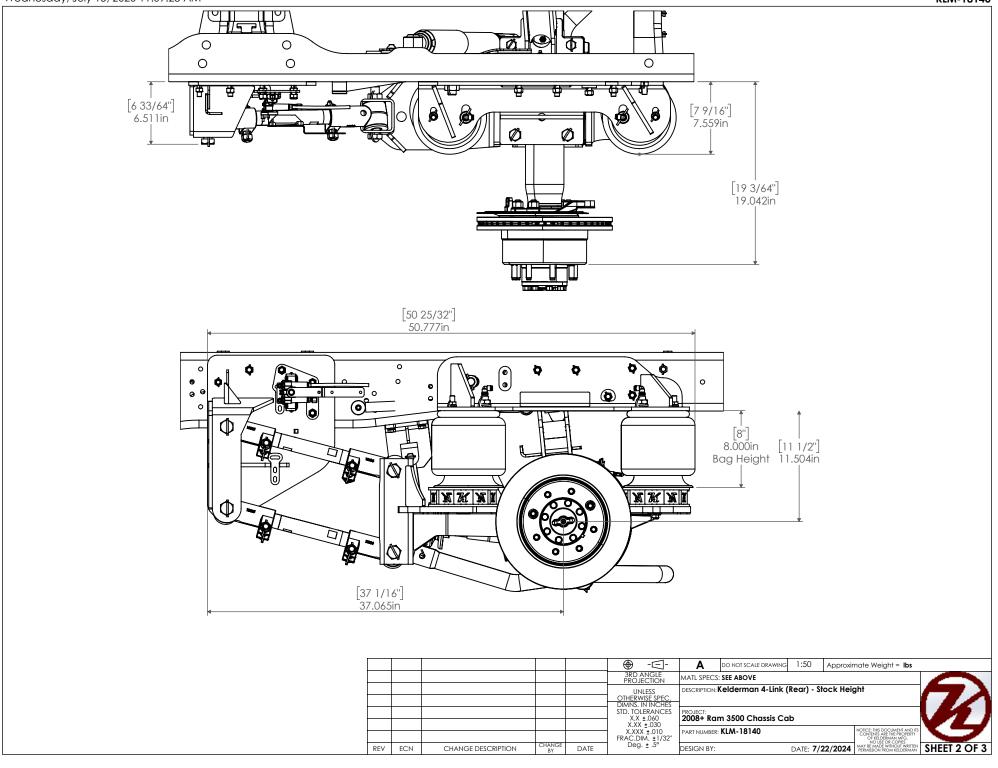
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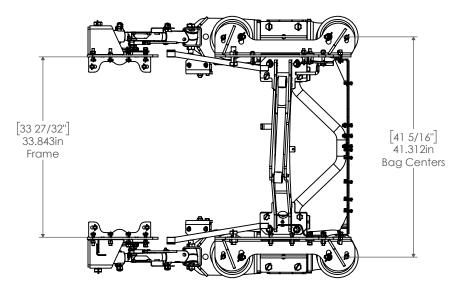
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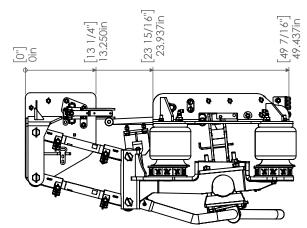
1 17947 Assemblies	-,
2 306/9 Assemibly - End Link Bracket 3 30680 Assemibly - Sway Bar D. Ring Adaptor Plate 4 51518 Assembly - Lower Bag Mount & Axle Clamp - 4" Round Axle 5 51519 Assembly - PS - Lower Bag Mount & Axle Clamp - 4" Round Axle 6 51520 Assemibly - PS - Upper Bag Side Plate 7 51521 Assembly - PS - Upper Bag Side Plate 8 51522 Assembly - PS - Trailing Arm Side Plate 8 51522 Assembly - PS - Trailing Arm Side Plate 9 51523 Assembly - PS - Trailing Arm Side Plate Weldment S 10 18020 Weldment - Upper (PHB) Frame Bracket (3/4" Bolt) 11 18130 Weldment - Ponhard Bar Crossmember (3/4" Bolt) 12 18552 Weldment - 17-1/2" End Kr - 2-5/8" Offset 13 25008 Weldment - 17-1/2" End Kr - 2-5/8" Offset 14 30635 Weldment - 17-10-16-Link 14 30635 Weldment - 17-10-16-Link 15 305/8 Weldment - 17-10-16-Link 16 11551 Plate - 1/4" - 1,5/00 x. 53" ID x 1/4" 17 16638 Plate - 1/4" - 2-5/8" Critic Langth - Bent 18 20190 Trailing Arm (14.5" Bor) 19 80012-5323 Air Bag - Firestone S323 19 80012-5323 Purchased Parls 19 80012-5323 Hosei Air Bag - Firestone S323 10 80013 90" Elbow 1/4" DOT Tab Push-10-Connect x 1/4"-18 MNPT 19 80012-5323 Hosei Air Tank w/ Mounts 14 22 80079 1129-130KLD Sway Bar Kit - 1-3/4" Dia 19 Hardware 23 12110 Hex Bolt - 1/2"-20 x 1" - GR5 - 2 19 Hex Bolt - 1/2"-20 x 1" - GR5 - 2 24 12021 Hex Bolt - 1/2"-20 x 3" - GR8 - Y2 25 13024 Flatd Wosher SAE - 1/2" - GR8 - Y2 26 13100 Top Distorted Thread Lock Not - 1/4"-20 - GR5 - 2	
3 30680 Assemiby - Swoy Bar D-Ring Adaptor Plate	1
4 51518 Assemiby - Lower Bag Mount & Axle Clamp - 4" Round Axle 5 51519 Assemiby - PS - Lower Bag Mount & Axle Clamp - 4" Round Axle 6 51520 Assemiby - PS - Lower Bag Mount & Axle Clamp - 4" Round Axle 6 51521 Assemiby - PS - Upper Bag Side Plate 8 51522 Assemiby - PS - Trailing Arm Side Plate 9 51523 Assemiby - PS - Trailing Arm Side Plate Weldments 10 18020 Weldment - Upper (PHB) Frame Bracket (3/4" Bolt) 11 18130 Weldment - Panhard Bar Crossmember (3/4" Bolt) 11 18152 Weldment - Panhard Bar Crossmember (3/4" Bolt) 12 18552 Weldment - Panhard Bar Crossmember (3/4" Bolt) 13 25008 Weldment - Panhard Bar - 18" CTC Length - Bent 14 30635 Weldment - Fixed Length Panhard Bar - 18" CTC Length - Bent 15 30578 Weldment - Exhaust Hanger 16 11551 Plate - 1/4" - 1,5" OD x, 53" ID x 1/4" 17 16638 Plate - 7ga - Standoff Bracket, Bracke Bracket - w/Bends 18 20190 Trailing Arm (14.5" Bar) 19 80012-5323 Air Bag - Firestone 5323 20 80013 90° Elbow 1/4" Do Tibbe Push-to-Connect x 1/4"-18 MNPT 21 80058 Hoosier Air Tank w/ Mounts 21 80058 Hoosier Air Tank w/ Mounts 22 80079 1129-1300LD Sway Bar KTr - 1-3/4" Dia 24 12021 Hex Bolt - 1/4"-20 x 1" - GRS - 7 24 12021 Hex Bolt - 1/4"-20 x 1" - GRS - 7 24 12021 Hex Bolt - 1/4"-20 x 1" - GRS - 7 24 12021 Hex Bolt - 1/4"-20 x 1" - GRS - 7 25 13024 Flat Washer SAE - 1/2" - GRS - 7 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GRS - 7	2
S 51519 Assemiby - PS - Lower Bag Mount & Axie Clamp - 4" Round Axie 6 51520 Assemiby - DS - Upper Bag Side Plate 7 51521 Assemiby - PS - Upper Bag Side Plate 8 51522 Assemiby - DS - Trailing Arm Side Plate 9 51523 Assemiby - PS - Trailing Arm Side Plate 9 51523 Assemiby - PS - Trailing Arm Side Plate 9 51523 Assemiby - PS - Trailing Arm Side Plate 10 18020 Weldment - Upper (PHB) Frame Bracket (3/4" Bolt) 11 18130 Weldment - Panhard Bar Crossmember (3/4" Bolt) 12 18852 Weldment - Panhard Bar Crossmember (3/4" Bolt) 12 18852 Weldment - Panhard Bar Crossmember (3/4" Bolt) 12 18852 Weldment - Panhard Bar - 18" CTC Length - Bent 13 25008 Weldment - Exhaust Hanger Panhard Bar - 18" CTC Length - Bent 15 30578 Weldment - Exhaust Hanger Panhard Bar - 18" CTC Length - Bent 15 30578 Weldment - Panhard Bar - 18" CTC Length - Bent 16 11551 Pilate - 1/4" - 15" OD X, 53" ID X 1/4" 17 16638 Plate - 7ga - Standoff Bracket, Bracke Bracket - w/Bends 18 20190 Trailing Arm (14.5" Bar) Purchased Panhard 18 20190 Trailing Arm (14.5" Bar) Purchased Panhard 18 20190 Purchased Panhard 19 80012-5323 Air Bag - Pilates one 5323 20 80013 90" Elbow 1/4" DOT Tube Push-to-Connect x 1/4"-18 MNPT 21 80058 Hoosier Air Tank w/ Mounts 21 80058 Hoosier Air Tank w/ Mounts 22 80079 1129-130KLD Sway Bar (kir - 1-3/4"-Did Hardware 23 12110 Hex Bolt - 1/4"-20 x 1" - GRS - Z 24 12021 Hex Bolt - 1/4"-20 x 1" - GRS - Z 24 12021 Hex Bolt - 1/4"-20 x 1" - GRS - Z 24 12021 Hex Bolt - 1/4"-20 x 1" - GRS - Z 25 13024 Flat Washer She - 1/2" - GRS - YZ 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GRS - Z 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GRS - Z 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GRS - Z 27 27 27 27 28 27 27 28 27 27	2
Assemiby - DS - Upper Bag Side Plate	1
7 51521 Assemiby - PS - Upper Bag Side Plate 8 51522 Assemiby - DS - Trailing Arm Side Plate 9 51523 Assemiby - PS - Trailing Arm Side Plate Weldments 10 18020 Weldment - Upper (PHB) Frame Bracket (3/4" Bolt) 11 18130 Weldment - Panhard Bar Crossmember (3/4" Bolt) 12 18552 Weldment - Panhard Bar Crossmember (3/4" Bolt) 13 25008 Weldment - Trail Clin Clin Clin Clin Clin Clin Clin Cl	1
8 51522 Assemiby - Ds - Trailing Arm Side Plate 9 51523 Assemiby - Ps - Trailing Arm Side Plate Weldments Weldment - Upper (PHB) Frame Bracket (3/4" Bolt) 10 18020 Weldment - Upper (PHB) Frame Bracket (3/4" Bolt) 11 18130 Weldment - Panhard Bar Grossmember (3/4" Bolt) 12 18552 Weldment - 17-1/2" End Link - 2-5/8" Offset 13 25008 Weldment - 17-1/2" End Link - 2-5/8" Offset 14 30635 Weldment - Fixed Length Panhard Bar - 18" CTC Length - Bent 15 30578 Weldment - Fixed Length Panhard Bar - 18" CTC Length - Bent 16 11551 Plate - 1/4" - 1.5"0D x. 53" ID x 1/4" 17 16638 Plate - 7/gr - Standoff Bracket, Brake Bracket - w/Bends 18 20190 Trailing Arm (14.5" Bort) Purchased Parts 19 80012-5323 Air Bag - Firestone 5323 20 80013 90° Elbow 11/4" DOT Tube Push-to-Connect x 1/4"-18 MNPT 19 80012-5323 Air Bag - Firestone 5323 20 80013 90° Elbow 11/4" DOT Tube Push-to-Connect x 1/4"-18 MNPT 21 80058 Hooste Air Tank w/ Mounts 21 80058 Hooste Air Tank w/ Mounts 21 80079 1129-130KLD Sway Bar Kiri - 1-3/4" Dia Hardware 23 12110 Hex Bolt - 1/2"-20 x 3" - GR8 - YZ 24 12021 Hex Bolt - 1/2"-20 x 3" - GR8 - YZ 25 13004 Flat Washer SAE - 1/2" - 6R8 - YZ 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GR5 - Z	1
9 51523 Assemiby - PS - Trailing Arm Side Plate Weldments Weldment - Upper (PHB) Frame Bracket (3/4" Bolt) 10 18020 Weldment - Upper (PHB) Frame Bracket (3/4" Bolt) 11 18130 Weldment - Panhard Bar Crossmember (3/4" Bolt) 12 18552 Weldment - Panhard Bar Crossmember (3/4" Bolt) 13 25008 Weldment - I'Z' I'Z' End Link - 2-5/8" Offset 13 30635 Weldment - Exhaust Hanger Parts 16 11551 Plate - 1/4" - 1.5"OD x. 53" ID x 1/4" 17 16638 Plate - 7ga - Standoff Bracket, Brake Bracket - w/Bends 18 20190 Frailing Arm (14.5" Bar) Purchased Parts 18 20190 Flaton I/4" DOT Tube Push-to-Connect x 1/4"-18 MNPT 19 80012-5323 Air Bag - Firestone 5323 20 80013 90" Elbow I/4" DOT Tube Push-to-Connect x 1/4"-18 MNPT Hoosier Air Tank w/ Mounts 21 80058 Hoosier Air Tank w/ Mounts 22 80079 1129-130KLD Sway Bar Kit - 1-3/4" Dia Hardware 23 12110 Hex Bolt - 1/4"-20 x 3" - GR8 - 72 24 12021 Hex Bolt - 1/2"-20 x 3" - GR8 - 72 25 13024 Flat Washer SAE - 1/2" - GR8 - 72 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GR5 - Z	1
10 18020 Weldment - Upper (PHB) Frame Bracket (3/4" Bolt)	1
10	1
10	
11	1
12	1
10	2
14 30835 Weldment - Execute Length Pannara Bar - 18" CIC Length - Bent	2
16	1
16 11551 Plate - 1/4" - 1.5"OD x .53" ID x 1/4" 17 16638 Plate - 7ga - Standoff Bracket, Brake Bracket - w/Bends 18 20190 Trailing Arm (14.5" Bar) Purchased Parts 19 80012-5323 Air Bag - Firestone 5323 20 80013 90° Elbow 1/4" DOT Tube Push-to-Connect x 1/4"-18 MNPT 21 80058 Hoosier Air Tank w/ Mounts 22 80079 1129-130KLD Sway Bar Kit - 1-3/4" Dia Hardware 23 12110 Hex Bolt - 1/4"-20 x 1" - GR5 - 7 24 12021 Hex Bolt - 1/2"-20 x 3" - GR8 - YZ 25 13024 Flat Washer SAE - 1/2" - GR8 - YZ 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GR5 - Z	1
17	
13 18 20190 Trailing Arm (14.5" Bar) Purchased Parts 19 80012-5323 Air Bag - Firestone 5323 20 80013 90° Elbow 1/4" DOT Tube Push-to-Connect x 1/4"-18 MNPT 21 80058 Hoosier Air Tank w/ Mounts 122 80079 1129-130KLD Sway Bar Kit - 1-3/4" Dia Hardware 23 12110 Hex Bolt - 1/4"-20 x 1" - GR5 - Z 24 12021 Hex Bolt - 1/2"-20 x 3" - GR8 - YZ 25 13024 Flat Washer SAE - 1/2" - GR8 - YZ 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GR5 - Z	4
10 20190 11dlining AIM (14.5 Bd)	1
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22 80079 1129-130KLD Sway Bar Kit - 1-3/4" Dia Hardware 23 12110 Hex Bolt - 1/4"-20 x 1" - GR5 - Z 24 12021 Hex Bolt - 1/2"-20 x 3" - GR8 - YZ 25 13024 Flat Washer SAE - 1/2" - GR8 - YZ 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GR5 - Z	4
Hardware 23 12110 Hex Bolt - 1/4"-20 x 1" - GR5 - Z 24 12021 Hex Bolt - 1/2"-20 x 3" - GR8 - YZ 25 13024 Flat Washer SAE - 1/2" - GR8 - YZ 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GR5 - Z	1
23 12110	1
23 12110 Hex Bolt - 1/4"-20 x 1" - GR5 - Z 24 12021 Hex Bolt - 1/2"-20 x 3" - GR8 - YZ 25 13024 Flat Washer SAE - 1/2" - GR8 - YZ 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GR5 - Z	
24 12021 Hex Boll = 1/2 = 20 x 3 = GR6 = 12 25 13024 Flat Washer SAE - 1/2" - GR8 - YZ 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GR5 - Z	1
25 13024 Flat Washer SAE - 1/2" - GR8 - YZ 26 13100 Top Distorted Thread Lock Nut - 1/4"-20 - GR5 - Z	2
	2
27 13124 Top Distorted Thread Lock Nut - 1/2"-20 - GR8 - YZ	1
	2
♣ -C A DO NOT SCALE DRAWING 1:50 Approximate Weight = Ibs	
## - □ - A DO NOT SCALE DRAWING 1:50 Approximate Weight = Ibs 3RD ANGLE PROJECTION MATL SPECS: SEE ABOVE	
UNLESS OTHERWISE SPEC. DIMNS, IN INCHES	lλ
DIMNS. IN INCHES SID. LICERANCES X.X ± .060 2008+ Ram 3500 Chassis Cab	
	4
REV ECN CHANGE DESCRIPTION CHANGE BY DATE AAAA 2.000	1 OF 3

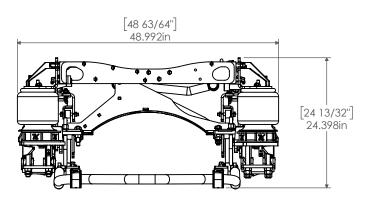
ITEM NO. PART NUMBER



Wednesday, July 15, 2020 11:09:28 AM







					●	-[]	Α	DO NOT SCALE DRAWING	1:50	Approxin	nate Weight = lbs	
					3RD PRO.	ANGLE JECTION	MATL SPECS: SEE ABOVE DESCRIPTION: Kelderman 4-Link (Rear) - Stock Height					
						NLESS						
					DIMNS.	WISE SPEC. IN INCHES						
						STD. TOLERANCES						
					X.X	X ±.030 (X ±.010		KLM-18140			NOTICE: THIS DOCUMENT AND ITS	74
					FRAC.E	DIM. ±1/32"	FART NUMBER.	KEWI-10140			CONTENTS ARE THE PROPERTY OF KELDERMAN MFG. NO USE OR COPIES	
REV	ECN	CHANGE DESCRIPTION	CHANGE BY	DATE	Deg	g. ± .5°	DESIGN BY:		DATE: 7/2	22/2024	MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERMAN	SHEET 3 OF 3