Monday, January 20, 2020 9:53:17 AM

Monday, January 20, 2020 9:53:17 AM				0006619
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			Parts	
	1	10005578	Tube - 1.5" OD x .8125" ID x 17.5" L - Panhard Bar - 7/8"-14 Thread	1
			Purcahsed Parts	
	2	80051	(RH) Ball Joint Rod End 7/8" - 14 x 7/8"	1
	3	80052	Purchased Parts - (LH) Ball Joint Rod End 7/8" - 14 x 7/8"	1
			Hardware	
	4	13210	Jam Nut - 7/8"-14 Gr. 8 YZ	1
	5	13211	Jam Nut - 7/8" - 14 Gr.8 YZ	1
			[22 1/4"] 22.250in Image: state	

Tuesday, February 25, 2020 4:28:50 PM

			10470
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		Parts	
1	20093	Bushing - OD - 1 1/8" ID88" Length - 3"	1
		Purchased Parts	
2	10006	TORQUE ARM END (LHT)	1
3	80136	Purchased Parts - Bushing - OD 1.79" ID - 1 1/8" Length - 1 7/16"	2
		Hardware	
4	12420	Bolt - 5/8"-11 X 3 1/4" GR8	1
5	13106	Lock Nut - 5/8"-18	1
6	13026	Washer - 5/8" Flat SAE Washer	2

SHEET 1 OF 1

3	Image: Constraint of the sector of the se

Tuesday, November 5	, 2019 9:01:51 AM
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REV ECN

			11710
ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	11919	Weldment - End Link - 29"	1
2	11550	CRR - Metal Reducer/Sleeve Bushing	2
3	80134	Purchased - Insert Press-In Bushing (EL)	4

2

[29''] 29.000in

[27 1/2''] 27.500in

Ā

3RD ANGLE PROJECTION

UNLESS OTHERWISS SPEC. DIMNS. IN INCHES STD. TOLERANCES X.X ± 0.60 X.XX ± 0.00 FRAC.DIM. ± 1/32" Deg. ± .5° Α

MATL SPECS:

DESCRIPTION: PROJECT:

DESIGN BY:

PART NUMBER: 11918

DO NOT SCALE DRAWING 1:10

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CHANGE BY

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CHANGE DESCRIPTION

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11918

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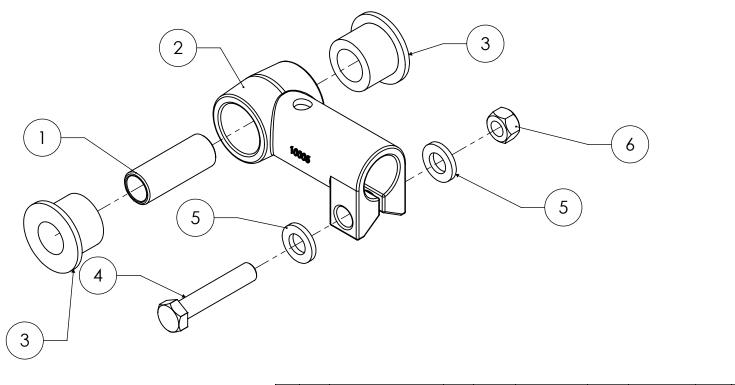
Approximate Weight = Ibs

DATE: 6/5/2020

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SHEET 1 OF 1

			104//
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		Parts	
1	20093	Bushing - OD - 1 1/8" ID88" Length - 3"	1
		Purchased Parts	
2	10005	TORQUE ARM END (RHT)	1
3	80136	Purchased Parts - Bushing - OD 1.79" ID - 1 1/8" Length - 1 7/16"	2
		Hardware	
4	12420	Bolt - 5/8"-11 X 3 1/4" Gr. 5 YZ	1
5	13026	Washer - 5/8" Flat SAE Washer	2
6	13106	Lock Nut - 5/8" - 11 - Gr. 5 YZ	1



					● -⊡-	Α	DO NOT SCALE DRAWING	1:2	Approximate Weight = Ibs	
					3RD ANGLE PROJECTION	MATL SPECS	:			
					UNLESS	DESCRIPTION:	Assembly - Cast Knu	uckle 100	005 - 1" ID	
					OTHERWISE SPEC. DIMNS. IN INCHES					
					STD. TOLERANCES X.X ±.060	PROJECT: DO	dge Trailing Arms			
					X.XX +.030	PART NUMBER:	18499		NOTICE: THIS DOCUMENT AND ITS	
					FRAC.DIM. ±1/32"	FART NUMBER.	10477		CONTENTS ARE THE PROPERTY OF KELDERMAN MFG. NO USE OR COPIES	
REV	ECN	CHANGE DESCRIPTION	CHANGE BY	DATE	Deg. <u>+</u> .5°	DESIGN BY: 7	ZB13	DATE: 6/5		SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		Weldments	
1	10004892	Weldment - Bag Plate Crossmember Bracket (DS)	2
2	10005408	Weldment - Crossmember - Leaf Spring	1
		Parts	
3	10005441	Plate - 16ga - Logo Backing Plate	2
		Purchased Parts	
4	80012-5748	5748 Firestone Air Bag	2
5	80143	90° Male Connector, Union, SAE Flare, 3/4" x 3/4" -14 NPT (Sealant)	2
		Hardware	
6	12211	Bolt - 3/8"-24 X 1" Gr.8	4
7	12217	Bolt - 3/8"-24 X 1.5" Gr 8 YZ	4
8	12409	Bolt - 5/8"-18 X 2" Gr. 8 YZ	4
9	13002	Washer - 3/8" Flat STRL Washer	12
10	13026	Washer - 5/8" Flat SAE Washer	4
11	13028	Washer - 3/4" - Flat SAE Washer	2
12	13046	Split Lock Washer - 3/8'' - YZ	4
13	13054	5/8" Lock Washer	4
14	13056	Lock Washer - 3/4"	2
15	13122	Lock Nut - 3/8"-24 Gr 8	4
16	13208	Jam Nut - 3/4"-16 Gr. 5	2
17	13870	Hex Bolt: M10-1.5mm x 30mm - Class 10.9 - Z	4
18	13886	M10 Flat Washer	4
19	13893	Washer - M10 Lock Washer	4
20	14062	FLAT WASHER - SAE - #10	4
21	14070	HEX NUT - #10-24 - SS	4
22	14086	SPLIT LOCK WASHER - #10 - SS	4

					Ψ	-🖓-	Α	do not scale drawing	1:20	Approxin	nate Weight = Ibs		
					3RD AN PROJEC	NGLE CTION	MATL SPECS:						
					UNLE		DESCRIPTION:	Assemlby - Crossm	ember -	Leaf Rep	lacement		
					OTHERWIS DIMNS, IN								
					STD. TOLER	RANCES	PROJECT:	n 3500 - 4-Link Red	ur - 12 inc	blift - L	eaf		
					X.XX ±.		Replacen PART NUMBER:		ai - 12 iik		NOTICE: THIS DOCUMENT AND ITS		
					X.XXX ± FRAC.DIM.	. ±1/32"	PARI NUMBER:	10006624			CONTENTS ARE THE PROPERTY OF KELDERMAN MFG. NO USE OR COPIES		
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SHEET 2 OF 3

Approximate Weight = **Ibs**

DATE: 1/21/2020

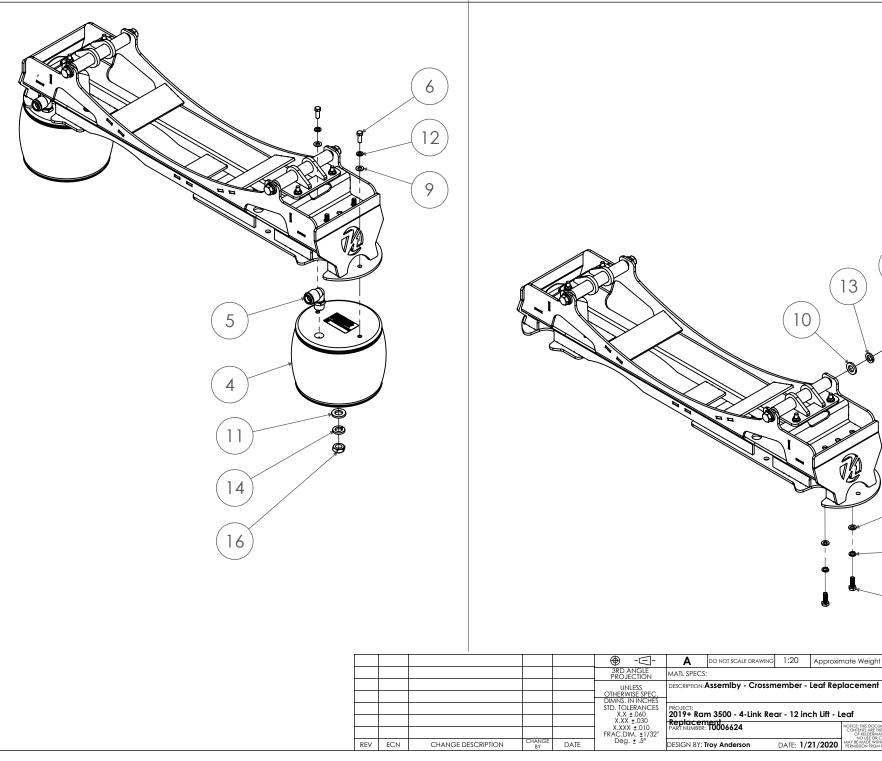


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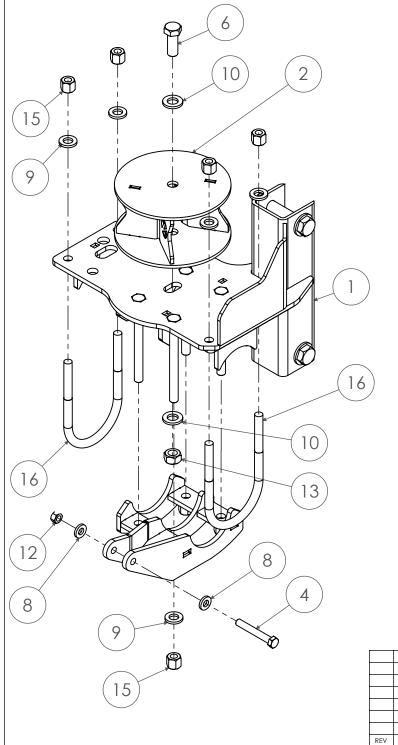
iry 21, 2020 1:36:06 PM				10006622
	ITEM NO.	. PART NUMBER	DESCRIPTION	QTY.
			Weldments	
	1	10005475	Weldment - PS Lower Trailing Arm Mount	1
			Install Locating Jigs	
	2	10006079	Weldment - Passenger Side Forward Trailing Arm Placement Jig	1
			Hardware	
	3	13030	Washer - 7/8" Flat SAE Washer	2
	4	13130	Lock Nut - 7/8''-14 Gr. 8 YZ	1
	5	12645	Bolt - 7/8"-14 X 7" Gr. 8 YZ	1
			5	

					● -⊡-	A	do not scale drawing	1:5	Approximate Weight = Ibs	
					3RD ANGLE PROJECTION	MATL SPECS:	:			
						DESCRIPTION:	Assembly - Lower T	railing A	m Mount (PS)	
					OTHERWISE SPEC. DIMNS, IN INCHES					
					STD. TOLERANCES X.X ±.060	PROJECT:	n 3500 - 4-Link Rec	nr - 12 in	sh lift	
					X.XX ±.030			ai - 12 iii		
					FRAC.DIM. ±1/32"	PART NUMBER:	10006622		NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF KELDERMAN MFG. NO USE OR COPIES	
REV	ECN	CHANGE DESCRIPTION	CHANGE BY	DATE	Deg. <u>±</u> .5°	DESIGN BY: 1	roy Anderson	DATE: 1/	21/2020 MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERMAN SHEE	T 1 OF 1

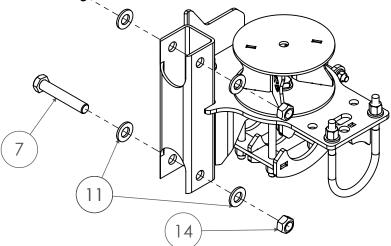
anuary 21, 2020 1:35:58 PM		1	000662
	ITEM NO. PART NUMBEI	DESCRIPTION	QTY.
	1	Weldments	
	2 10005516	Weldment - DS Lower Trailing Arm Mount	1
	3	Install Locating Jigs	
	4 10006084	Weldment - Driverside Forward Trailing Arm Placement Jig	1
	5	Hardware	
	6 13030	Washer - 7/8" Flat SAE Washer	2
\frown	7 13130	Lock Nut - 7/8"-14 Gr. 8 YZ	1
(4)	8 12645	Bolt - 7/8"-14 X 7" Gr. 8 YZ	1
		7	
6			
		D ANGLE OJECTION MATL SPECS: UNLESS DESCRIPTION: Assemiby - Lower Trailing Arm Mount (DS) RWIJE SPEC.	
6	011 011 011 011 011 011 011 011 011 011	D ANGLE OJECTION MATL SPECS:	2

				10006620
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			Weldments	
	1	10005418	Weldment - Bolt-on PHB Bracket	1
			Parts	
	2	10006113	CRR - (PHB) Reducer 7/8" To 7/8" Bolt - Narrow	2
			Hardware	
(8) (2)	3	12007	Bolt - 1/2"-20 X 1 1/2" Gr.8 YZ	5
	4	12621	Bolt - 7/8"-14 x 4" Gr. 8 YZ	1
	5	13024	Washer - 1/2" Flat SAE Washer	10
	6	13030	Washer - 7/8" Flat SAE Washer	2
	7	13124	Lock Nut - 1/2"-20 Gr. 8	5
	8	13130	Lock Nut - 7/8"-14 Gr. 8 YZ	1
		4 ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	A DO NOT SCALE DRAWING 1:10 Approximate Weight = Ibs MATL SPECS: DESCRIPTION: Assemiby - Upper Crossmember PHB Drop	
			MAIL SPECS: DESCRIPTION: AssemIby - Upper Crossmember PHB Drop	2
			MATL SPECS:	Ø

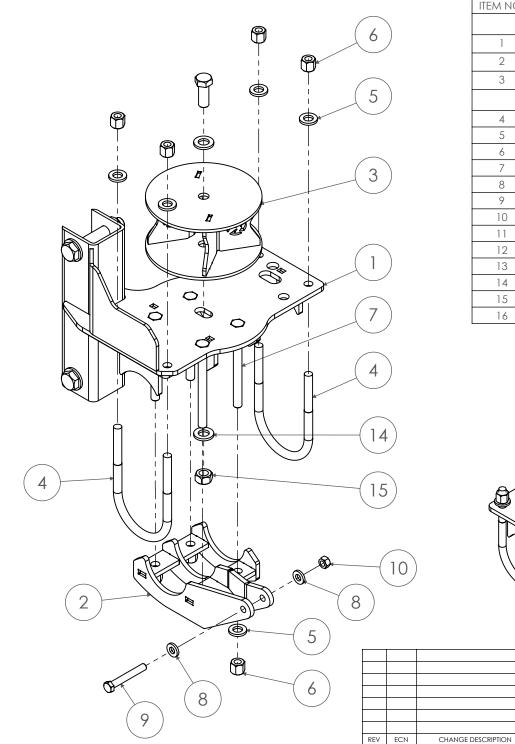
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			1000661
ITEM NO.	PART NUMBER	DESCRIPTION	QTY
		Weldments	
1	10005306	Weldment - Lower Bag Plate (PS) Leaf Spring 4.25" Axle	1
2	10005376	Weldment - Riser 4.50" - 5748 Bag - Spacer	1
3	10005465	Weldment - 4.25" Lower Axle Clamp w/Shock Ears (PS)	1
		Hardware	
4	12025	Bolt - 1/2"-20 X 3.5" Gr. 8 YZ	1
5	12451	SCREW-HCS63-18X7.00-GR8-YZ	4
6	12511	Hex Bolt: 3/4"-20 x 2" - GR8 - YZ	1
7	12629	Bolt - 7/8"-14 X 5" Gr.8 YZ	2
8	13024	Washer - 1/2" Flat SAE Washer	2
9	13026	Washer - 5/8" Flat SAE Washer	8
10	13028	Washer - 3/4" - Flat SAE Washer	2
11	13030	Washer - 7/8" Flat SAE Washer	4
12	13124	Lock Nut - 1/2"-20 Gr. 8	1
13	13128	Lock Nut - 3/4"-16 Gr. 8 YZ	1
14	13130	Lock Nut - 7/8''-14 Gr. 8 YZ	2
15	13179	NUT - HEX Nut -5/8"-18-GR8-PLN	8
16	14114	U-BOLT 5/8-18 X 8 X 4.5 X 3/1/4 THREAD - PLAIN	2



				⊕ -⊡-	A DO NOT SCALE DRAWING 1:10 Approximate Weight = Ibs
				3RD ANGLE PROJECTION	MATL SPECS:
					DESCRIPTION: AssemIby - Lower Bag Plate - Leaf Spring Axle (DS)
				OTHERWISE SPEC. DIMNS, IN INCHES	
				STD. TOLERANCES X.X ±.060	PROJECT: 2019+ Ram 3500 - 4-Link Rear - 12 inch Lift - Leaf
				FRAC.DIM. ±1/32"	PART NUMBER: DOGMENT NOTICE: THE DOCUMENT AND IS CONTRUES ARE THE RECEIPTION OF THE
ECN	CHANGE DESCRIPTION	CHANGE BY	DATE	Deg. <u>+</u> .5°	DESIGN BY: Troy Anderson DATE: 1/21/2020 MAY BE ADD WITHOUT WRITTEN SHEET 1 OF 2



			1000661
TEM NO.	PART NUMBER	DESCRIPTION	QTY.
		Weldments	
1	10005307	Weldment - Lower Bag Plate (DS) Leaf Spring 4.25" Axle	1
2	10005466	Weldment - 4.25" Lower Axle Clamp w/Shock Ears (DS)	1
3	10005376	Weldment - Riser 4.50" - 5748 Bag - Spacer	1
		Hardware	
4	14114	U-BOLT 5/8-18 X 8 X 4.5 X 3/1/4 THREAD - PLAIN	2
5	13026	Washer - 5/8" Flat SAE Washer	8
6	13179	NUT - HEX Nut -5/8"-18-GR8-PLN	8
7	12451	SCREW-HCS63-18X7.00-GR8-YZ	4
8	13024	Washer - 1/2" Flat SAE Washer	2
9	12025	Bolt - 1/2"-20 X 3.5" Gr. 8 YZ	1
10	13124	Lock Nut - 1/2"-20 Gr. 8	1
11	13030	Washer - 7/8" Flat SAE Washer	4
12	12629	Bolt - 7/8"-14 X 5" Gr.8 YZ	2
13	13130	Lock Nut - 7/8"-14 Gr. 8 YZ	2
14	13028	Washer - 3/4" - Flat SAE Washer	2
15	13128	Lock Nut - 3/4"-16 Gr. 8 YZ	1
16	12511	Hex Bolt: 3/4"-20 x 2" - GR8 - YZ	1

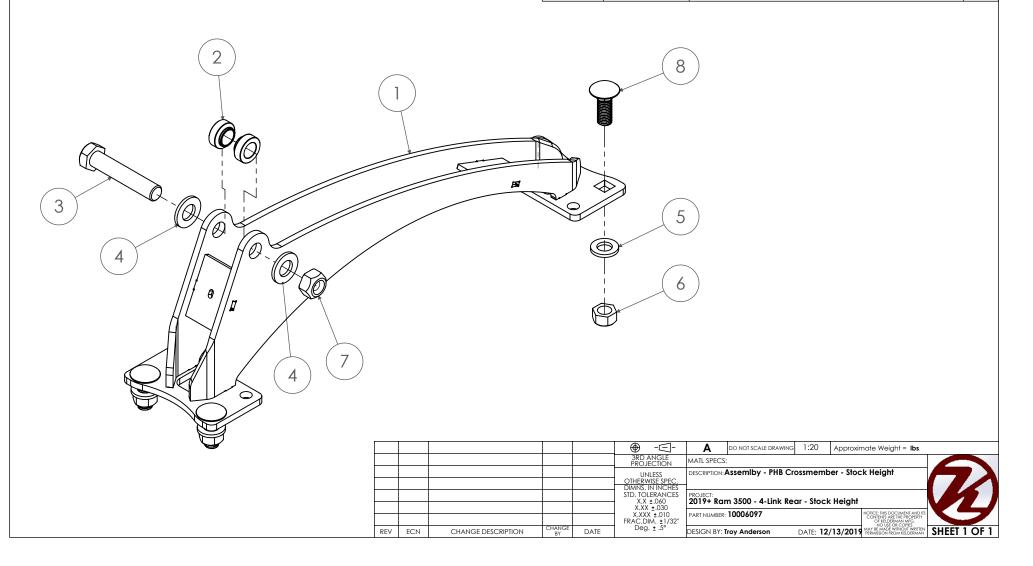
			● -⊡-	A	do not scale drawing	1:10	Approximate Weight = Ibs	
			3RD ANGLE PROJECTION	MATL SPECS:				
			UNLESS	DESCRIPTION:	Assemiby - Lower I	Bag Plate	- Leaf Spring Axle (DS)	
			OTHERWISE SPEC. DIMNS, IN INCHES					
			STD. TOLERANCES X.X ±.060	PROJECT:	n 3500 - 4-Link Red	ar - 12 in/	sh lift - loof	
Γ			X.XX ±.030					
t			X.XXX ±.010 FRAC.DIM. ±1/32"	PART NUMBER:	10006616		NOTICE: THIS DOCUMENT AND CONTENTS ARE THE PROPERT OF KELDERMAN MFG.	
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Friday, December 13, 2019 7:17:26 AM

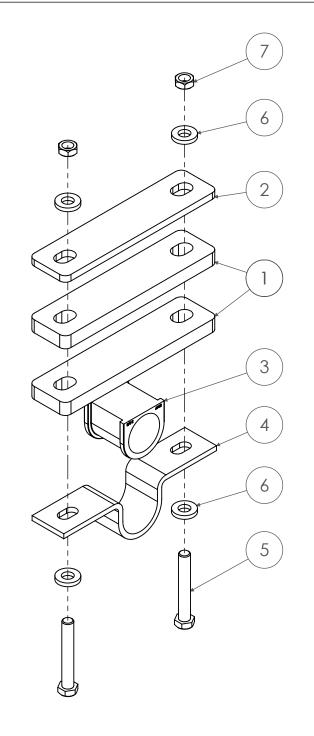
				000612
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			Parts	
$\begin{pmatrix} 4 \end{pmatrix}$	1	10005803	Plate - 11ga - Brake Line Relocation Bracket - 2" Extension - w/Bends	1
			Hardware	
	2	12211	Bolt - 3/8"-24 X 1" Gr.8	2
	3	13022	Washer - 3/8" - Flat SAE Washer	4
``	4	13122	Lock Nut - 3/8"-24 Gr 8	2
			OEM Hardware	
	5	14043	Flange Nut: M8-1.25 - Class 10 - Z	2
		3	2	
			Image: State of the state o	
			UNLESS OTHERWISE SPEC. DIMNS. IN INCHES STD. TOLERANCES X.X ± 0.00 X.XX ± 0.00 RACCIM. ±1/30 TE Deg. ± .5° DESCRIPTION: Assembly - Brake Line Relocation Bracket (Bent) - 1- 3/4" Extension Brake Line Relocation Bracket (Bent) - 1- 3/4" Extension Brake Line Relocation Bracket (Bent) - 1- 3/4" Extension DIMNS. IN INCHES STD. TOLERANCES X.X ± 0.00 PROJECT: 2019+ Ram 3500 - 4-Link Rear - Stock Height Part Number: 10006125 DATE: 12/13/2019 M Extension Mark	K

Friday, December 13, 2019 7:17:18 AM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		Weldments	
1	10004431	Weldment - Panhard Bar Crossmember - Short	1
		Parts	
2	10006111	CRR - (PHB) Reducer 7/8" - 7/8" Bolt - Wide	2
		Hardware	
3	12625	SCREW-HCS88-14X4.50-GR8-YZ	1
4	13030	Washer - 7/8" Flat SAE Washer	2
5	13028	Washer - 3/4" - Flat SAE Washer	4
6	13108	Lock Nut - 3/4" -10 Gr. 5 YZ	4
7	13130	Lock Nut - 7/8"-14 Gr. 8 YZ	1
8	13813	Carriage Bolt - 3/4"-10 x 2 Gr.5	4



Friday, December 13, 2019 7:17:24 AM

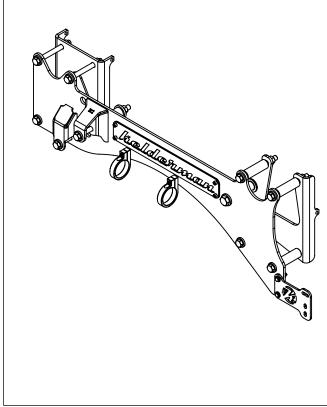


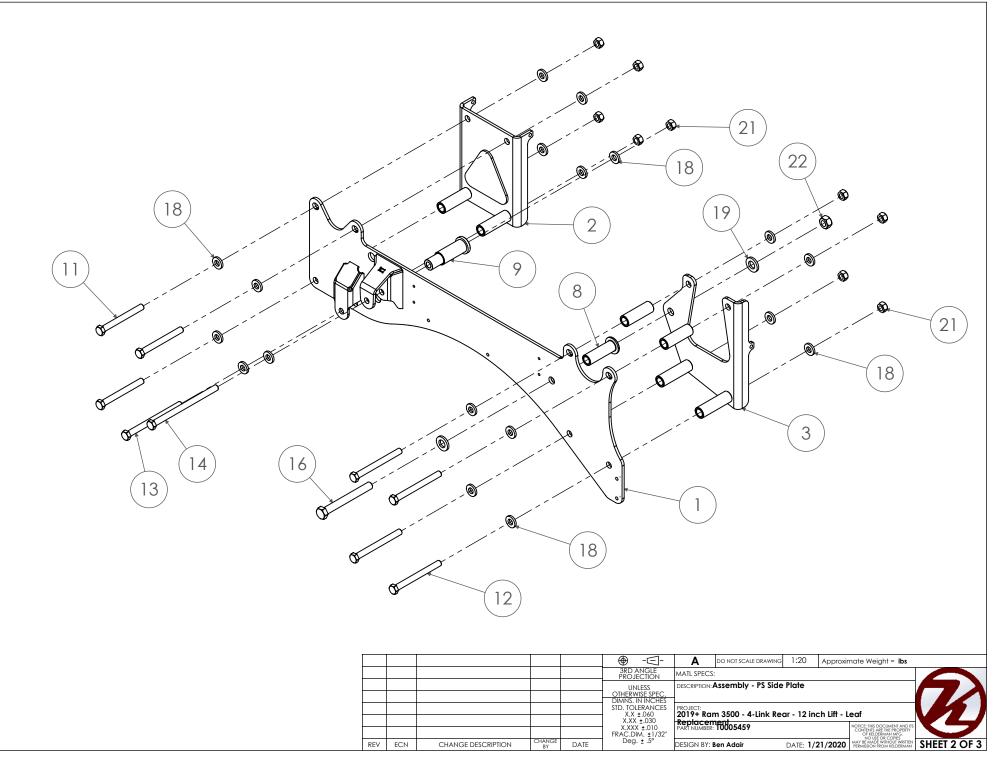
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		Parts	
1	10004769	Plate - 1/2" - Sway Bar Drop Spacer	2
2	10005463	Plate - 1/4" - Sway Bar Drop Spacer	1
		Hardware	
3	80255	Purchased - Sway Bar Bushing - 1-3/8" ID (5347)	1
4	80258	Purchased - Sway Bar D-Ring Bracket - 5" Bolt Spacing - 1.5" ID - 1.4" Wide	1
		Purchased Parts	
5	12227	BOLT - 3/8"-24 X 2 1/2" GR8	2
6	13022	Washer - 3/8" - Flat SAE Washer	4
7	13122	Lock Nut - 3/8"-24 Gr 8	2

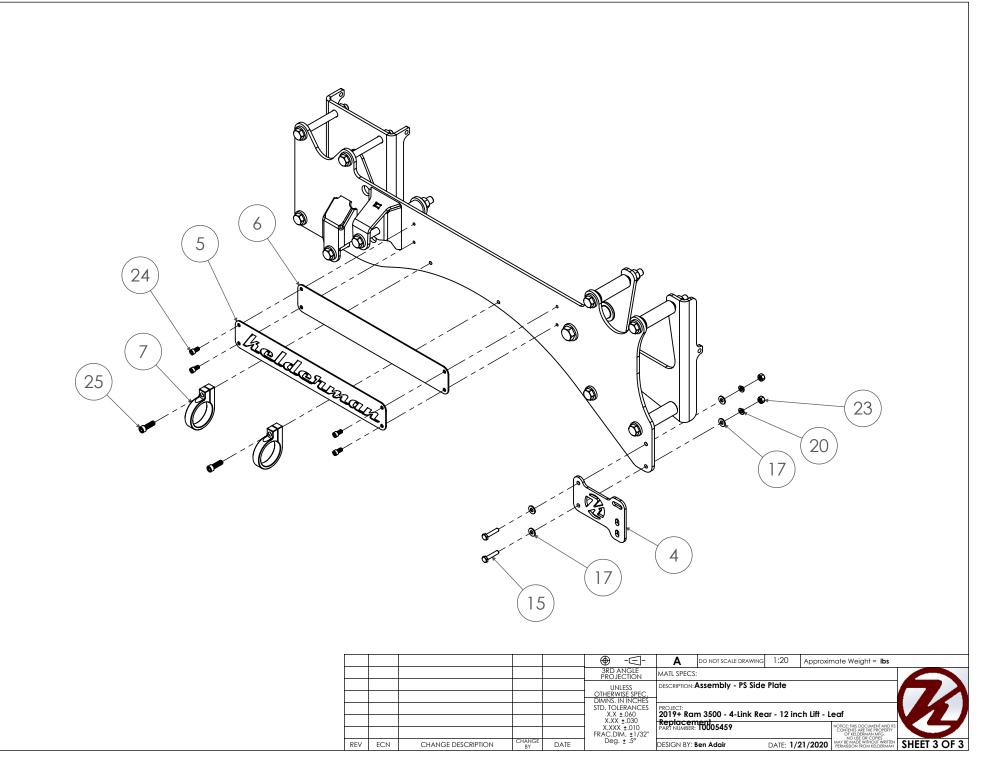
					● -⊡-	Α	do not scale drawing	1:5	Approxim	nate Weight = Ibs	
					3RD ANGLE PROJECTION	MATL SPECS:					
						DESCRIPTION:	Assemlby - Sway Bo	ar Bushin	g - 1-3/8	" ID	
					OTHERWISE SPEC. DIMNS, IN INCHES						
					STD. TOLERANCES	PROJECT:	n 3500 - 4-Link Rea				
					X.XX ±.030			11			
					X.XXX ±.010 FRAC.DIM. ±1/32"	PART NUMBER:	10006124			NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF KELDERMAN MFG.	
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			0005457
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		Purcahsed Parts	
		Weldments	
1	10005460	Weldment - PS Side Plate - Leaf Spring	1
2	10005435	Weldment - Side Plate Frame Clamp - Rear (PS)	1
3	10005438	Weldment - Side Plate Frame Clamp - Front (PS)	1
		Parts	
4	10005763	Plate - 7ga - Height Control Sensor Bracket - Key (PS)	1
5	10005365	Plate - 14ga - Kelderman Name Badge	1
6	10005362	Plate - 14ga - Kelderman Name Plate Backer	1
7	80227	Purchased - Aluminum Split Clamp - 2.0" Dia	2
8	10005405	DOM - 1-1/2" OD x 5/8" ID x 3.161" - Top Hat Bushing Frame Anti-Crush, Front	1
9	10005406	DOM - 1-1/2" OD x 5/8" ID x 4.179" - Top Hat Bushing Frame Anti-Crush - Shock Mount	1
10	10004891	Tube - 1" OD x 0.687" ID x 3" L - Fifth Wheel Ear Anti-Crush Bushing	2
		Hardware	
11	12035	SCREW-HCS50-20X4.75-GR8-YZ	3
12	12039	SCREW-HCS50-20X5.25-GR8-YZ	4
13	12047	SCREW-HCS50-20X6.25-GR8-YZ	1
14	12057	SCREW-HCS50-20 X 7.5 - GR8 - YZ	1
15	12112	Bolt - 1/4"-20 x 1 1/4" - Gr.8	2
16	12439	BOLT - GR8 - 5/8"-18 X 5 1/2" - YZ	1
17	13020	1/4" Flat Washer	4
18	13024	Washer - 1/2" Flat SAE Washer	18
19	13026	Washer - 5/8" Flat SAE Washer	2
20	13042	1/4" Lock Washer	2
21	13124	Lock Nut - 1/2"-20 Gr. 8	9
22	13126	Lock Nut - 5/8" - 18 Gr 8 YZ	1
23	13140	1/4"-20 Hex Nut	2
24	13503	SOCKET HEAD - 1/4"-20 X 1/2" - SS	4
25	13597	SOCKET HEAD CAP SCREW: 5/16"-18 X 1" - SS	2

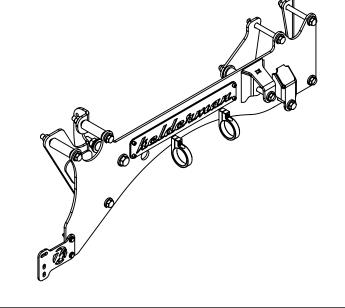
					● -⊡-	Α	DO NOT SCALE DRAWING	1:20	Approximate Weight = Ibs	
					3RD ANGLE PROJECTION	MATL SPECS	:			
					UNLESS	DESCRIPTION:	Assembly - PS Side	Plate		
					OTHERWISE SPEC. DIMNS. IN INCHES					
					STD. TOLERANCES X.X ±.060	PROJECT: 2019+ Rar	n 3500 - 4-Link Rec	ar - 12 incl	n lift - leaf	
						Replacen PART NUMBER:			NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY	
					FRAC.DIM. ±1/32"	FART NUMBER:	10003437		CONTENTS ARE THE PROPERTY OF KELDERMAN MFG. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERMAN	
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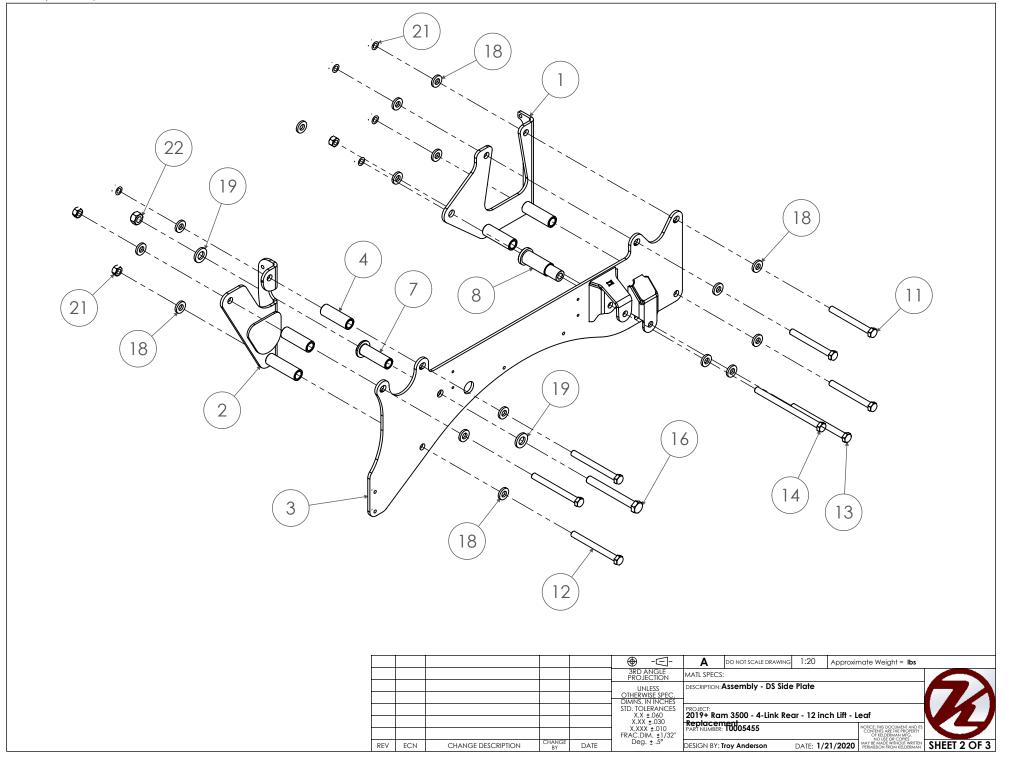


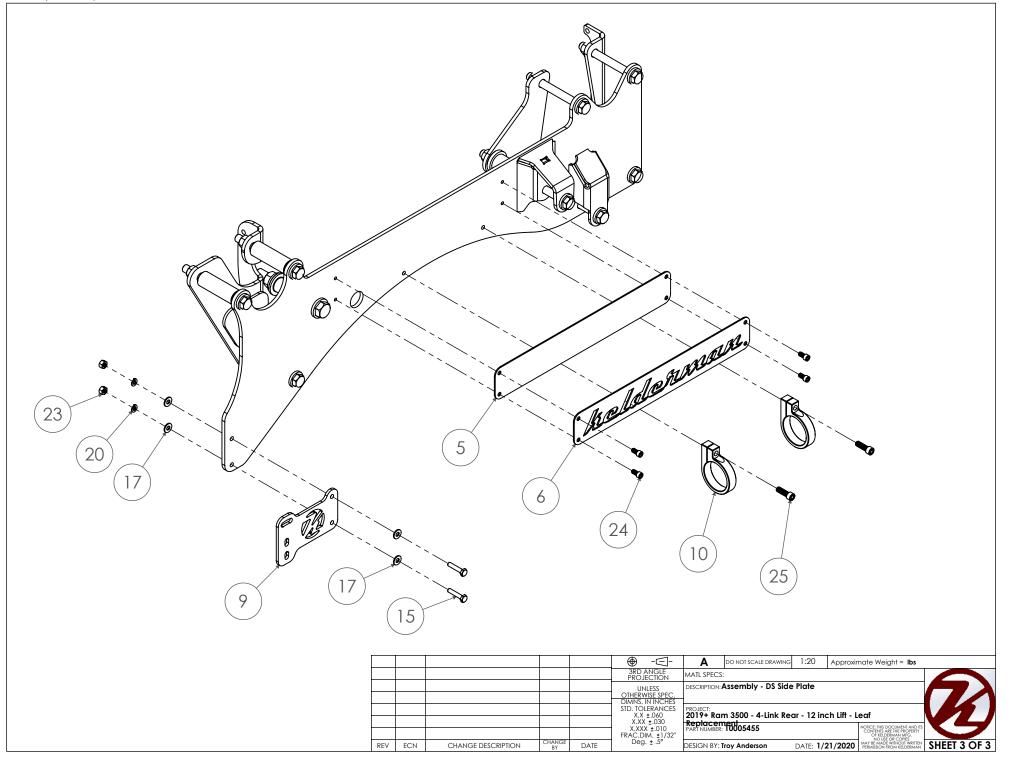


			005455
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		Weldments	
1	10005434	Weldment - Side Plate Frame Clamp - Rear (DS)	1
2	10005442	Weldment - Side Plate Frame Clamp - Front (DS)	1
3	10005461	Weldment - DS Side Plate - Leaf Spring	1
		Parts	
4	10004891	Tube - 1" OD x 0.687" ID x 3" L - Fifth Wheel Ear Anti-Crush Bushing	2
5	10005362	Plate - 14ga - Kelderman Name Plate Backer	1
6	10005365	Plate - 14ga - Kelderman Name Badge	1
7	10005405	DOM - 1-1/2" OD x 5/8" ID x 3.161" - Top Hat Bushing Frame Anti-Crush, Front	1
8	10005406	DOM - 1-1/2" OD x 5/8" ID x 4.179" - Top Hat Bushing Frame Anti-Crush - Shock Mount	1
9	10005758	Plate - 7ga - Height Control Sensor Bracket - Key (DS)	1
		Purchased Parts	
10	80227	Purchased - Aluminum Split Clamp - 2.0" Dia	2
		Hardware	
11	12035	SCREW-HCS50-20X4.75-GR8-YZ	3
12	12039	SCREW-HCS50-20X5.25-GR8-YZ	3
13	12047	SCREW-HCS50-20X6.25-GR8-YZ	1
14	12057	SCREW-HCS50-20 X 7.5 - GR8 - YZ	1
15	12112	Bolt - 1/4"-20 x 1 1/4" - Gr.8	2
16	12439	BOLT - GR8 - 5/8"-18 X 5 1/2" - YZ	1
17	13020	1/4" Flat Washer	4
18	13024	Washer - 1/2" Flat SAE Washer	16
19	13026	Washer - 5/8" Flat SAE Washer	2
20	13042	1/4" Lock Washer	2
21	13124	Lock Nut - 1/2"-20 Gr. 8	8
22	13126	Lock Nut - 5/8" - 18 Gr 8 YZ	1
23	13140	1/4"-20 Hex Nut	2
24	13503	SOCKET HEAD - 1/4"-20 X 1/2" - SS	4
25	13597	Socket head cap screw: 5/16"-18 x 1" - SS	2



					● -⊡-	Α	do not scale drawing	1:20	Approximate Weight = Ibs	
					3RD ANGLE PROJECTION	MATL SPECS	:			
						DESCRIPTION:	Assembly - DS Side	Plate		
					OTHERWISE SPEC. DIMNS. IN INCHES					
					STD. TOLERANCES X.X ±.060	PROJECT: 2019+ Ran	m 3500 - 4-Link Rec	ur - 12 inc	h lift - Leaf	
						Replacen			NOTICE: THIS DOCUMENT AND ITS	
					FRAC.DIM. ±1/32"	PART NUMBER:	10005455		OF KELDERMAN MFG. NO USE OR COPIES	\checkmark
REV	ECN	CHANGE DESCRIPTION	CHANGE BY	DATE	Deg. <u>+</u> .5°	DESIGN BY: 1	froy Anderson	DATE: 1/2	1/2020 MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERMAN	SHEET 1 OF 3





Wednesday, January 22, 2020 4:37:41 PM

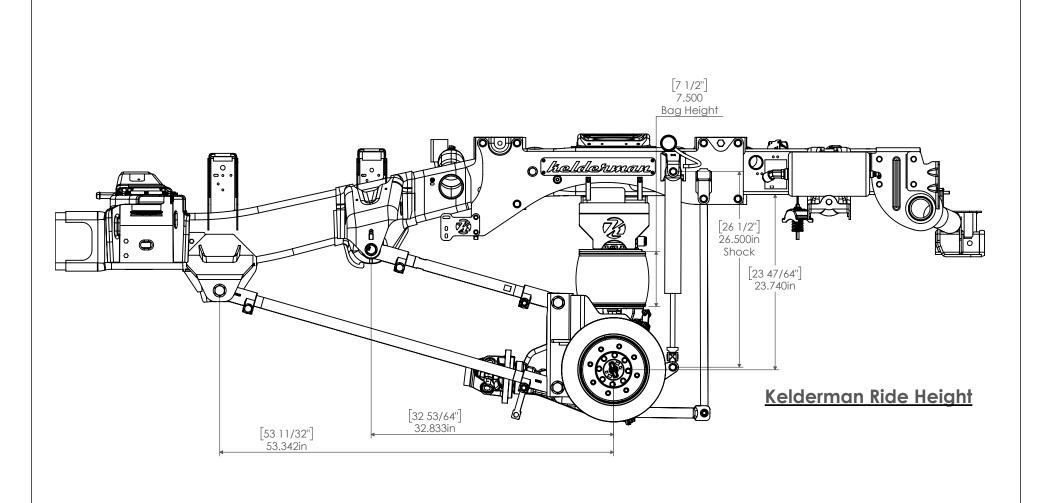
IEEM PART DESCRIPTION QTY. 1 10006 Purchade Part, 10POLE ARM 1 2 10136 Functional Part, 10POLE ARM 1 3 12620 Pol.1 StP 116 : 107 Log Log Phil. Schlarg - 00 2 3 12620 Pol.1 StP 116 : 107 Log Log Phil. Schlarg - 00 2 4 100149 Port Host StP 114 : 127 Log Log Phil. Schlarg - 00 2 4 100149 Port Host StP 114 : 127 Log Log Phil. Schlarg - 00 2 4 100149 Port Host StP 114 : 127 Log Log Phil. Schlarg - 00 2 4 100149 Port Host StP 114 : 127 Log Log Phil. Schlarg - 00 1 5 100206 Port Host StP 114 : 127 Log Log Phil. Schlarg - 00 1 6 100149 Port Host StP 114 : 127 Log Log Phil. Schlarg - 00 1 6 100149 Port Host StP 114 : 127 Log Log Phil. Schlarg - 00 1 7 100149 Port Host StP 114 : 127 Log Log Phil. Schlarg - 00 1 6 100149 Port Host StP 114 : 127 Log Phil. Schlarg - 00 1 100149 Port Host St						10001440
1 1006 Purchased Parts - Subling - CD 2 1 1006 Purchased Parts - Subling - CD 2 1 1006 Purchased Parts - Subling - CD 2 3 126/00 1001 H37 (cp. 57) 1 3 126/00 1001 H37 (cp. 57) 1 3 126/00 1001 H37 (cp. 57) 1 4 1306 1002 H37 (cp. 57) 1 6 1001 H39 107 H316 SH Wother 2 1 6 1001 H39 107 H316 SH Wother 2 1 1 1006 1001 H39 107 H316 SH Wother 2 1 1 1001 H39 107 H316 SH Wother 2 1 1 1 1001 H39 107 H316 SH Wother 2 1 1 1 1001 H39 107 H316 SH Wother 2 1 1 1 1001 H39 107 H316 SH Wother 2 1 1 1 1001 H39 107 H316 SH Wother 2 1 1 1 1001 H39 107 H316 SH Wother 2 1			ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2 60136 Perchange Port: 8-00100 - 20 2 3 4 80136 HArddware 1 4 8106 Horizontal for State 1 1 5 9026 Water - 50% For State 1 1 6 0001439 Borning - For State 1 1					Parts	
Image: Constraint of the second sec			1	10006	Purchased Parts - TORQUE ARM END (LHT)	1
3 1220 Bot - Set * 11.83 //4* Gr. S YZ 1 3 106 Lock Nutr. Set * 11.63 //4* Gr. Set YZ 1 4 100 Lock Nutr. Set * 11.63 //4* Gr. Set YZ 1 5 10226 Washer Set * 11.63 //4* Gr. Set YZ 1 6 1000 H39 DP* Princip. Set YZ 1 1 1 1000 H39 DP* Princip. Set YZ 1 1 1 1000 H39 DP* Princip. Set YZ 1 1 1 1000 H39 DP* Princip. Set YZ 1 1 1 1000 H39 DP* Princip. Set YZ 1 1 1 1000 H39 DP* Princip. Set YZ 1 1 1 1000 H39 DP* Princip. Set YZ 1 1 1 1000 H39 DP* Princip. Set YZ 1 1 1 1000 H39 DP* Princip. Set YZ 1 1 1 1000 H39 DP* Princip. Set YZ 1 1 1 1000 H39 DP* Princip. Set YZ 1 <t< th=""><th></th><th></th><th>2</th><th>80136</th><th>Purchased Parts - Bushing - OD 1.79" ID - 1 1/8" Length - 1 7/16"</th><th>2</th></t<>			2	80136	Purchased Parts - Bushing - OD 1.79" ID - 1 1/8" Length - 1 7/16"	2
3 1306 Lock Nut-Str. 11- 6r. 5 YZ 1 3 13026 Balance Balance 1 1 4 1001 439 297 (Moll 2005) 1 1 1 5 1002 439 277 (Moll 2005) 1 1 1 5 1001 439 277 (Moll 2005) 1 1 1 6 1 1 1 1 1 1 5 1 1 1 1 1 1 6 1 1 1 1 1 1						
3 5 1026 Writher: SPL Tot SAE Worker 2 6 100014.09 Burght - 3.607 1						
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		(3)	5	13026		
			6	10001439	Bushing - Knuckle Sleeve - ID - .79" (M20 Bolt) 2 OD's - 1 1/4" 2" Length - 3.607	1
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DIMNS. IN INCHACE SID. JOLECT: PROJECT: XX ± 0.60 XX ± 0.30 XX ± 0.00 XX ± 0.0			UNLESS OTHERWISE	DESCRIPTION: Assembly - 1 SPEC. sleeve/bush	frailing Arm Knuckle 10006 (LHT) w/ ing	72
Image: Section of the section of t	\bigcirc \checkmark		DIMNS. IN IN STD. TOLERA X.X + 04	CHES NCES Trailing Arms		
REV ECN CHANGE DESCRIPTION CHANGE DESCRIPTION CHANGE DESCRIPTION PKAC.UIM. ±1/32 Deg. ±.5° Description Of Received on the comes Deg. ±.5° Of Received on the comes Description Note of Received on the comes			X.XX ±.00 X.XXX ±.00 X.XXX ±.00	0 10 1/20" PART NUMBER: 10001440	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY	9
		REV ECN CHANGE DESCRIPTION CHANGE DATE	Deg. ± .5	DESIGN BY: Justin Christen	sen DATE: 1/22/2020	HEET 1 OF 2

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16)

10005279	
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				1000527
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			Assemblies	
	1	11918	Assembly - End Link - 29.00"	2
	2	18498	Assembly - Cast Knuckle 10006	2
	3	18499	Assembly - Cast Knuckle 10005 - 1" ID	4
	4	10001440	Assembly - Trailing Arm Knuckle 10006 (LHT) w/ sleeve/bushing	1
	5	10001440	Assembly - Trailing Arm Knuckle 10006 (LHT) w/ sleeve/bushing	1
	6	10005455	Assembly - DS Side Plate	1
	7	10005459	Assembly - PS Side Plate	1
	8	10006097	AssemIby - PHB Crossmember - Stock Height	1
	9	10006124	AssemIby - Sway Bar Bushing - 1-3/8" ID	2
	10	10006125	AssemIby - Brake Line Relocation Bracket (Bent) - 1-3/4" Extension	1
	11	10006616	AssemIby - Lower Bag Plate - Leaf Spring Axle (DS)	1
	12	10006617	AssemIby - Lower Bag Plate - Leaf Spring Axle (PS)	1
	13	10006619	Assemlby - Panhard Bar - 17.5" Bar Length - 7/8" Bolt	1
	14	10006620	AssemIby - Upper Crossmember PHB Drop	1
	15	10006621	AssemIby - Lower Trailing Arm Mount (DS)	1
	16	10006622	Assembly - Lower Trailing Arm Mount (PS)	1
	17	10006624	AssemIby - Crossmember - Leaf Replacement	1
			Weldments	
(26) (18)	18	10005062	Weldment - Accumulator Tank - 1 gal. (PS)	1
	19	10005063	Weldment - Accumulator Tank - 1 gal. (DS)	1
			Parts	
$(\land \land$	20	10627	43" Trailing Arm Bar	2
(7) $(6)(19)$	21	11551	Plate - 1/4" - 1.5"OD x .53" ID x 1/4"	2
	22	52122	22" Trailing Arm Bar	2
			Purchased Parts	
	23	17551	Wire/Hose/E-brake Cable Retainer	1
	24	80094	90° Male Elbow Tube 1/4" x 1/4-18 NPT	2
	25	80246	Purchased - Sway Bar - 1-3/8" Dia	1
	26	80261	45° Male Male Elbow, 3/4" x 3/4" -14 NPT - Brass Fitting, Swivel	2
	27	80264	Purchased - Vibration-Damping Loop Clamp - 1/2" ID	2
			Hardware	
	28	12021	Bolt - 1/2"-20 X 3" Gr.8 YZ	2
	29	13024	Washer - 1/2" Flat SAE Washer	4
	30	13124	Lock Nut - 1/2"-20 Gr. 8	2



					● -⊡-	Α	DO NOT SCALE DRAWING	1:50	Approxin	nate Weight = Ibs	
					3RD ANGLE PROJECTION	MATL SPECS	:				
						DESCRIPTION:	Kit - 4-Link Rear - 1:	2" Lift - Le	af Repla	cement	
					OTHERWISE SPEC. DIMNS, IN INCHES						
					STD. TOLERANCES X.X ±.060	PROJECT: 2019+ Rai	m 3500				
					X.XX ±.030						
						PART NUMBER:	10005279			NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF KELDERMAN MFG.	
			00000		FRAC.DIM. ±1/32"					NO USE OR COPIES	
REV	ECN	CHANGE DESCRIPTION	CHANGE BY	DATE	Deg. <u>+</u> .5°	DESIGN BY: 1	Iroy Anderson	DATE: 1/2	21/2020	MAY BE MADE WITHOUT WRITTEN PERMISSION FROM KELDERMAN	SHEET 2 OF 2